Pedana Multifunzione

Assembly and Installation Manual

0 - 09.2010

Corradi
OUTDOOR LIVING SPACE

WELCOME

Dear Installer
This manual contains advice for a rapid and precise installation of the various components.
Although we are sure that you know how to use our products we still recommend that you read our indications carefully.
We always welcome any suggestions or indications on possible improvements to the installation techniques or the layout of the manual.
We would also remind you that during installation you should always use materials that best comply with the environmental conditions.
It is good practice to issue a final declaration of correct installation according to the specifications given in this manual, in addition to the mandatory declarations of conformity required by law, where requested.
All technical interventions necessary for the installation must be carried out by authorised and specialised technicians.
All unauthorised interventions (tampering, technical modification etc.) during the warranty period will invalidate said warranty.
CORRADI S.p.A. reserves the right to make technical modifications to the components or products, except for the main features, at any time and without prior notice.

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SYMBOLS

SYMBOLS

The symbols indicated are used to draw the attention of the installer to arguments of particular importance for the safety of persons, the product or to indicate particular operating conditions.


Attention: general operating note


Attention: greater attention to what you are reading


Attention: general hazard; possible risk of damage to persons, property, components


Attention: risk of electrical hazard


Attention: risk of crushing hands


Contact: CORRADI S.p.A. or the authorised retailer

GENERAL PRECAUTIONS


Before undertaking any assembly, maintenance or cleaning operations, make sure that you have fully understood the indications in this manual.
Failure to comply with the regulations contained herein relieves CORRADI S.p.A. of all responsibility for damage caused to persons, animals, property and/or components.

The installation personnel must scrupulously comply with the local accident prevention regulations in force.


In case of any incompatibility, contact CORRADI S.p.A.

GENERAL SAFETY WARNINGS

The decks are designed for a specific use (as outlined in this manual); any use other than that envisaged shall relieve CORRADI S.p.A. of any responsibility.

PRECAUTIONS AND WARNINGS

The maintenance and installation personnel (installers, electricians etc.) must have sufficient expertise and psychophysical and attitudinal requirements for undertaking the tasks at hand.
Always check the correct mounting and working efficiency of the electrical and manual drives during the assembly.


In case of anomalies, immediately stop the work and contact the service department of CORRADI S.p.A.


The use of non-original spare parts, or unauthorised tampering or modifications shall relieve CORRADI S.p.A. of any responsibility for damage caused to persons, animals or property.
It is absolutely forbidden to tamper with the fixings, the supports, the guides, the fixtures, the command and idler units and any other component of the sliding glass door.


WARNING
All values indicated are expressed in centimetres (unless otherwise specified).

PRELIMINARY CHECKS

On receipt of the packed goods and before starting their assembly, check the integrity of the material and the presence of all the components necessary for the installation.
Carefully follow the information contained in the "Material check, unpacking and preparation" section.

In case of anomalies, immediately contact the authorised retailer or CORRADI S.p.A.

DISPOSAL OF PACKAGING MATERIALS

Divide the various packaging according to the material used (cardboard, nylon, polystyrene etc.) and dispose of them separately in compliance with the regulations in force.

MATERIAL CHECK, UNPACKING AND PREPARATION


Corradi
OUTDOOR LIVING SPACE
Corradi Spa
Via Brini, 39
40128 BOLOGNA
ITALY
Ordine n° 3747 /
Destinatario: LINGU BRUNO
RIF. CLIENTE: 12049 CN
Contenuto: PEDANA
Collo n°: 04 di 06

FACSIMILE PLATE

PRELIMINARY CHECKS

PEDANA MULTIFUNZIONE is delivered in robust packaging to protect it from knocks or dents. A label on the pack states the following:

- **Manufacturer's data**
- **Order no.**
- **Addressee name**
- **Customer reference name**
- **Parcel no.**

Before opening the package, check that the data corresponds with that in your possession.
All the elements necessary for mounting the structure, the accessories needed for mounting and the installation, the use and maintenance manual are inside the package.

N.B.:
fixing elements such as screws and anchors are not included and must be chosen by the installer based on the type of fixture foreseen (wall, wood, metal etc.).

Proceed as follows:
- Remove the elements from the packaging.

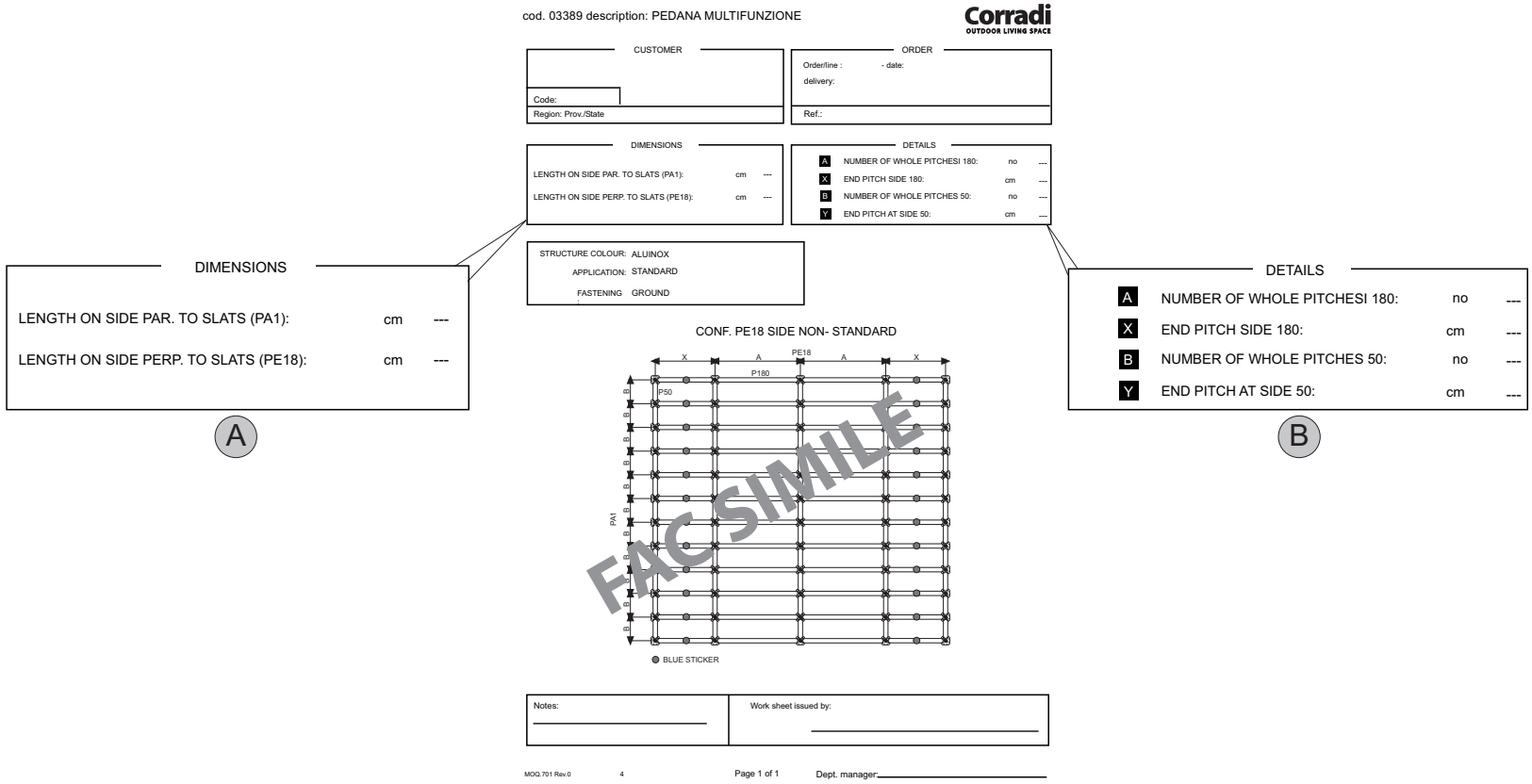
Warning:
do not use a knife to avoid the risk of ruining the metal elements.

ASSEMBLY EQUIPMENT AND TOOLS

Prepare the following before beginning to assemble the structure:

- electric screwdriver
- screwdriver inserts: 10 and 13 mm long arm hexagon socket wrench
  Philips screwdriver
  5 mm Allen key
- equipment for trimming wooden slats, where necessary
- spirit level or laser pointer or plumb line.

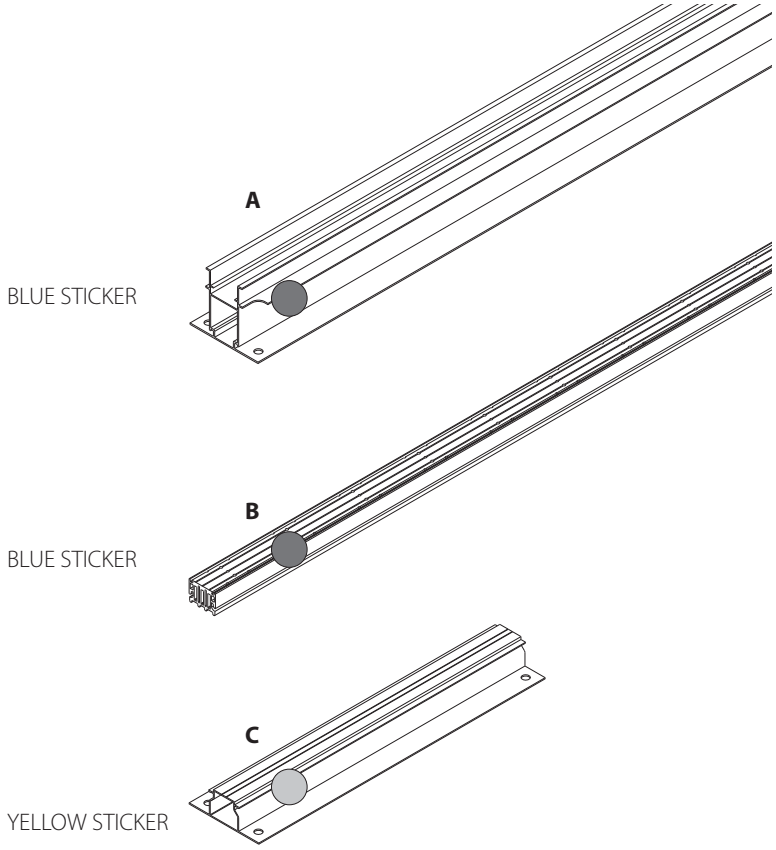
EXAMPLE OF FILE ATTACHED TO PRODUCT
NOTE: BEFORE BEGINNING THE ASSEMBLY, CHECK THE DATA IN THE BOX IN THE FIGURE TO IDENTIFY TO WHICH CONFIGURATION THE DECK TO BE ASSEMBLED BELONGS (SEE FIGURES 1A-1B-1C-1D).



The file comprises:

- summary cover
- list of profiles
- list of slats
- list of accessories

DECK CONFIGURATION 1



Non-standard parts (marked with stickers)
A – long cross-beams **blue sticker**
B – slats support guide **blue sticker**
C – short cross-beams **yellow sticker**

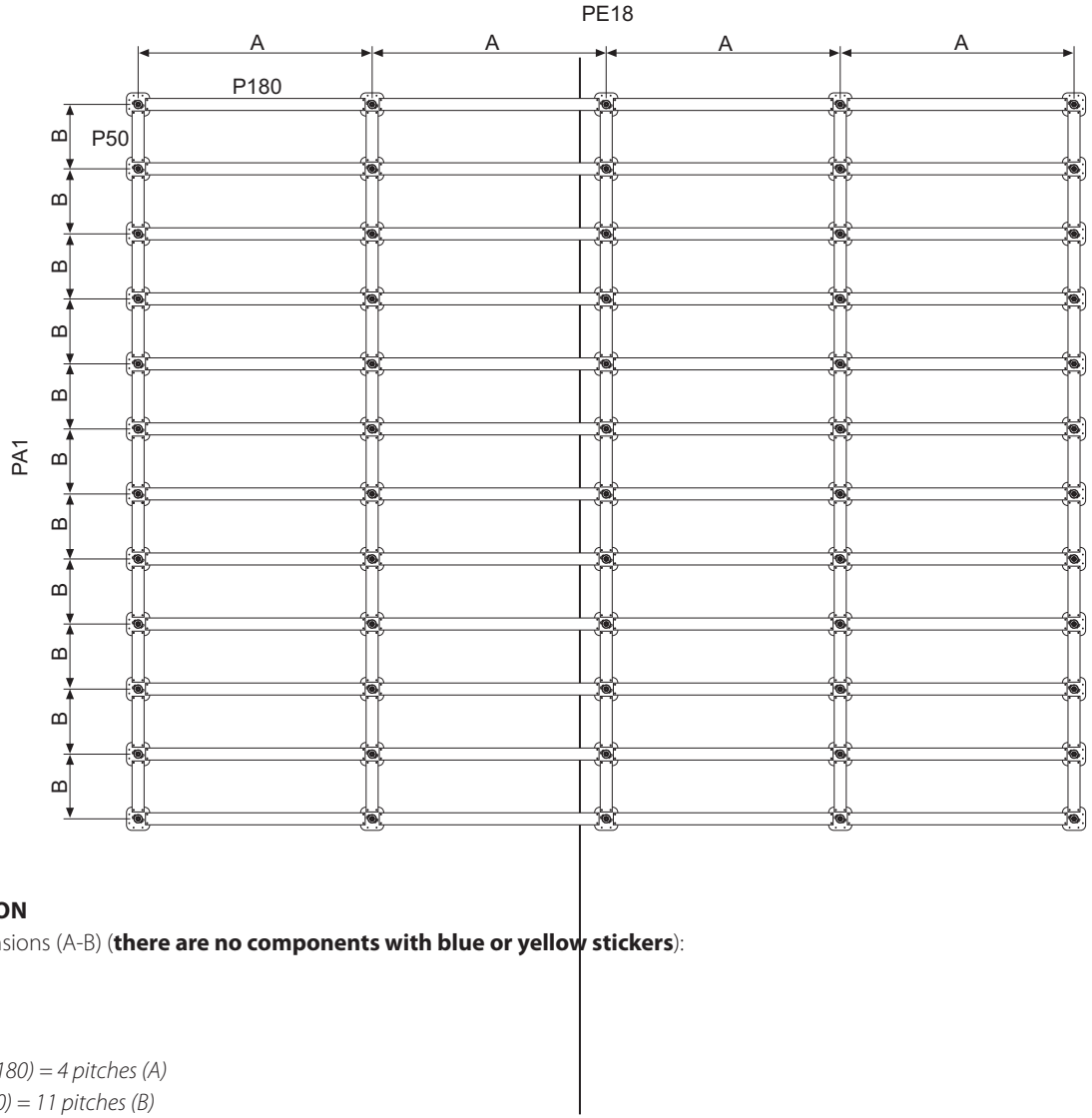


FIG. 1-A –STANDARD CONFIGURATION

All the cross-beams have standard dimensions (A-B) (**there are no components with blue or yellow stickers**):

Example of configuration

P180 = 4 pitches (A)

P50 = 11 pitches (B)

PTOT180 (total number of pitches on side P180) = 4 pitches (A)

PTOT50 (total number of pitches on side P50) = 11 pitches (B)

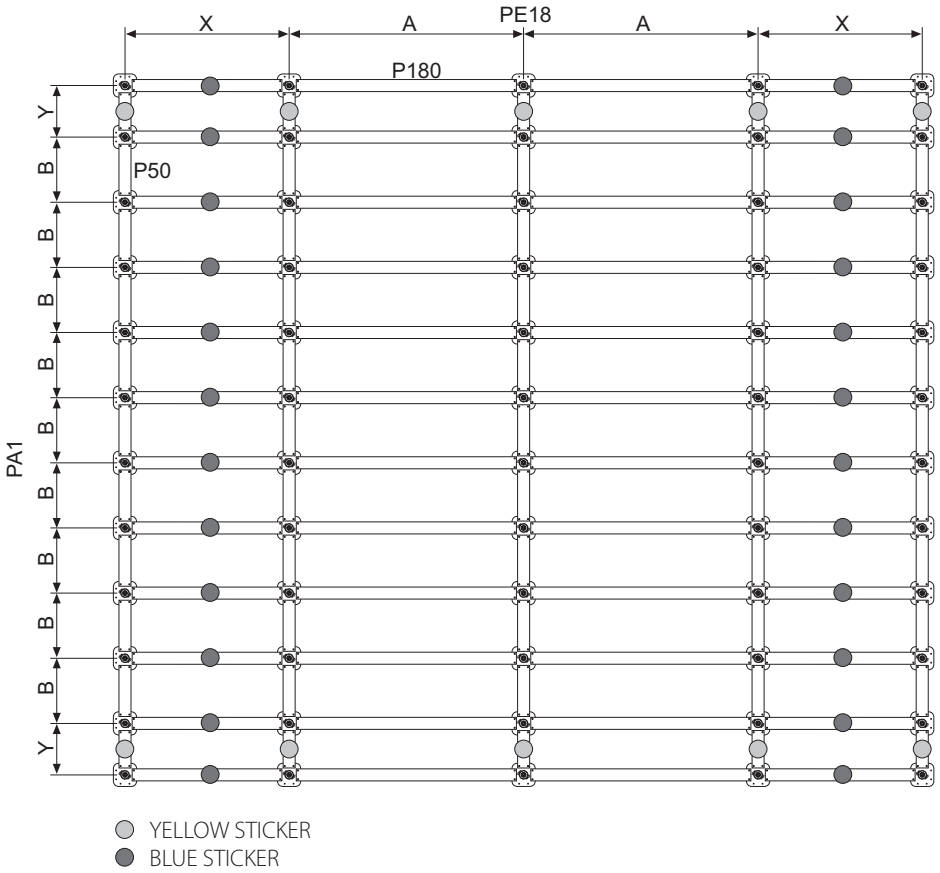


Fig. 1-B – CONFIGURATION WITH TWO NON-STANDARD SIDES (PE18 – PA1)

All the central cross-beams (**A-B**) have standard dimensions, the long outer cross-beams **X** (side PE18) are made to measure and have a **blue sticker,** the short outer cross-beams **Y** (side PA1) are made to measure and have a **yellow sticker**:

Example of configuration

P180 = 2 pitches (A)

P50 = 9 pitches (B)

PTOT180 (total number of pitches on side P180) = 4 pitches (A+X)

PTOT50 (total number of pitches on side P50) = 11 pitches (B+Y)

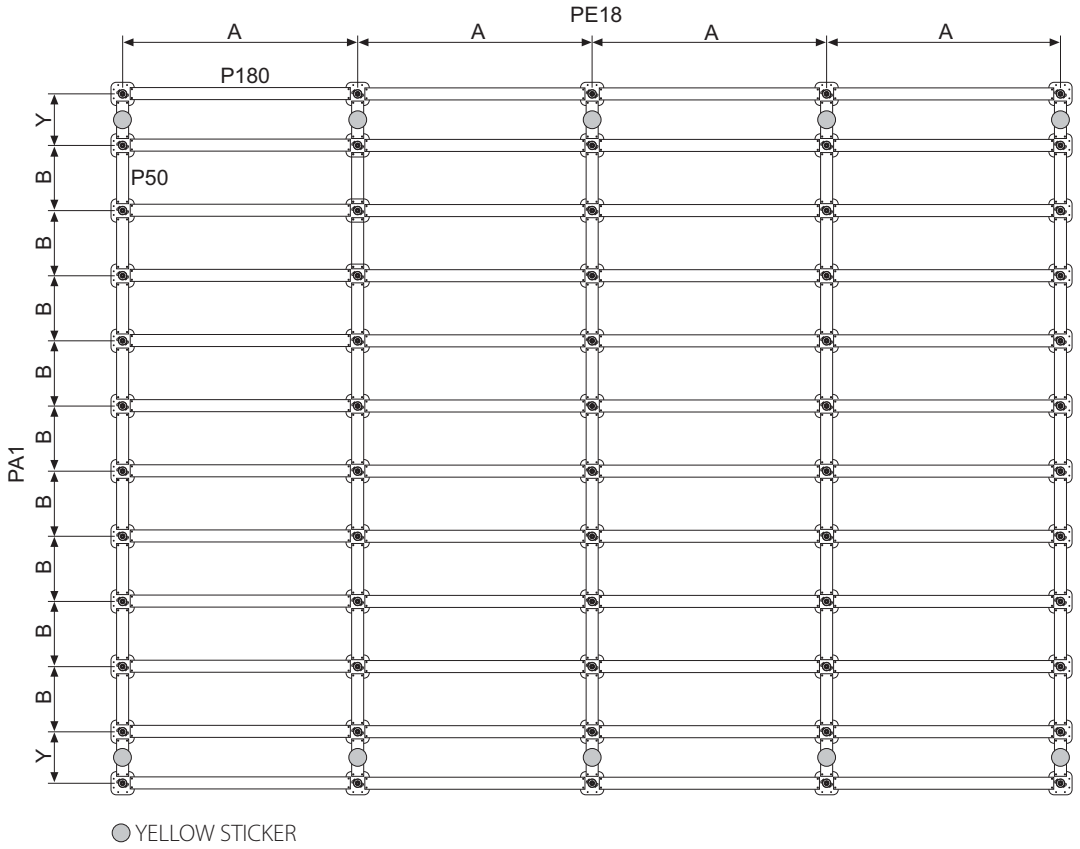


Fig. 1-C – CONFIGURATION WITH NON-STANDARD SIDE PA1

The long cross-beams **A** (side PE18) are all standard length; the short outer cross-beams **Y** (side PA1) are made to measure and have a **yellow sticker**:

Example of configuration

P180 = 4 pitches (A)

P50 = 9 pitches (B)

PTOT180 (total number of pitches on side P180) = 4 pitches (A)

PTOT50 (total number of pitches on side P50) = 11 pitches (B+Y)

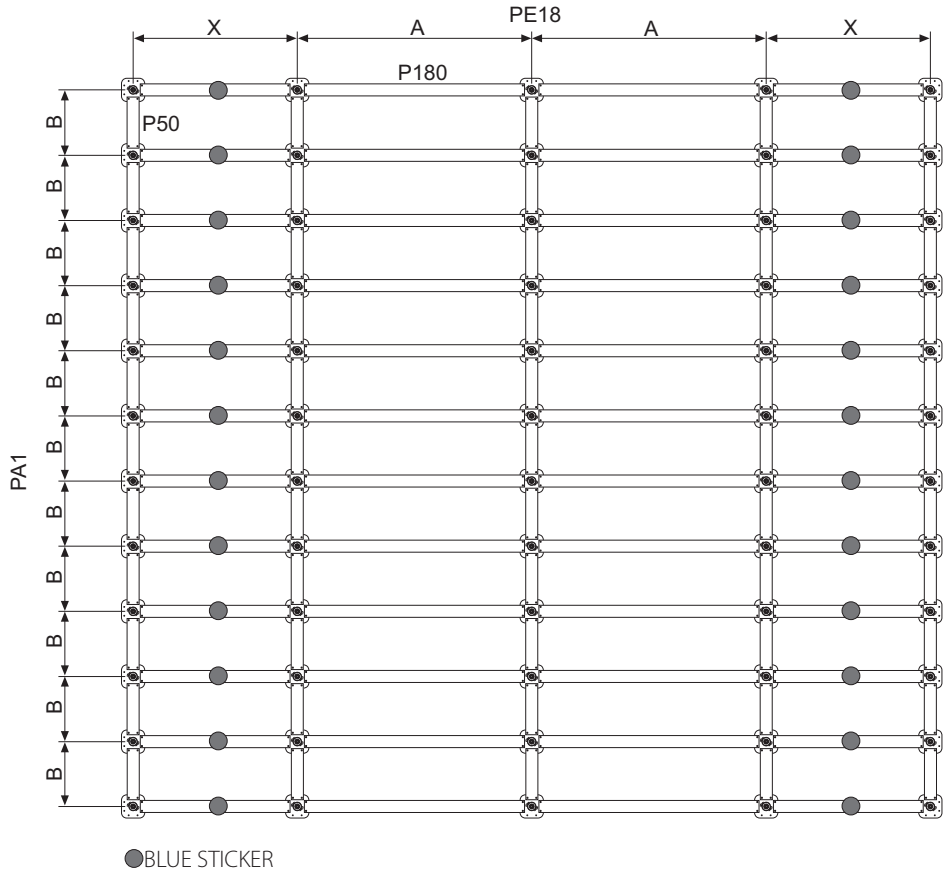


Fig. 1-D – CONFIGURATION WITH NON-STANDARD SIDE PE18

The long outer cross-beams X (side PE18) are made to measure and have a blue sticker; the short outer cross-beams B (side PA1) are all standard length:

Example of configuration

P180 = 2 pitches (A)

P50 = 11 pitches (B)

PTOT180 (total number of pitches on side P180) = 4 pitches (A+X)

PTOT50 (total number of pitches on side P50) = 11 pitches (B)

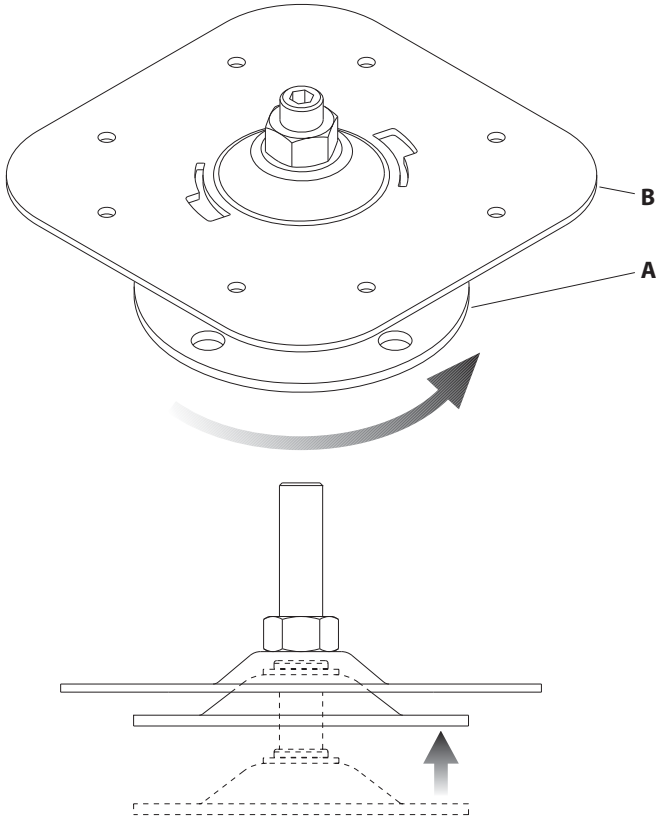


Fig. 2 – ASSEMBLING FEET
Screw all the feet (**A**) to the plates (**B**) as far as they will go (minimum height measurement).

GROUND ANCHORAGE KIT (where envisaged)

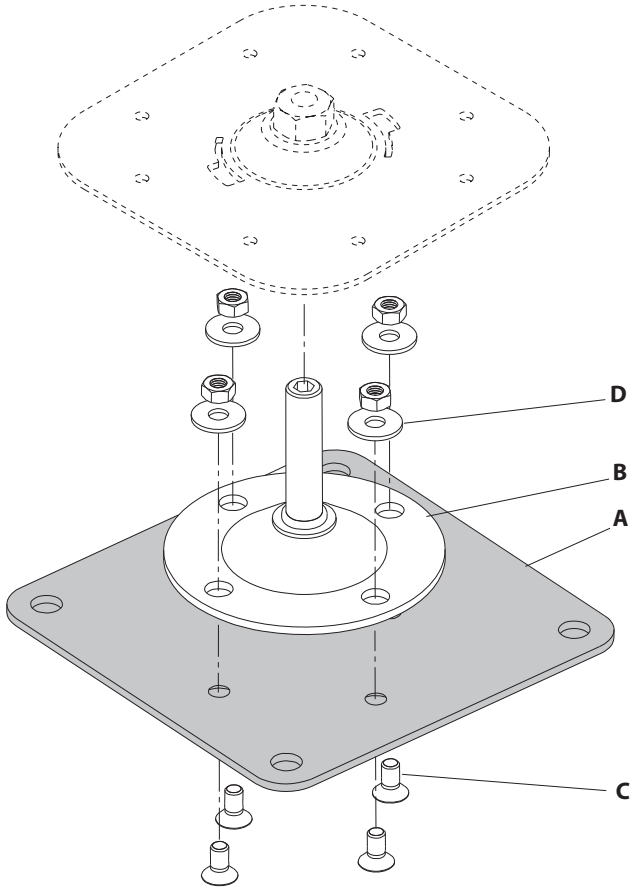


Fig. 3 – GROUND ANCHORAGE KIT (where envisaged)
If the deck is to be anchored to the ground, mount the relative fastening plates (**A**) onto the feet (**B**) using the countersunk screws (**C**) with the nuts and washers (**D**) supplied.

N.B. MOUNT ALL THE PLATES SUPPLIED.

ASSEMBLING GUIDES ON LONG CROSS-BEAMS 3

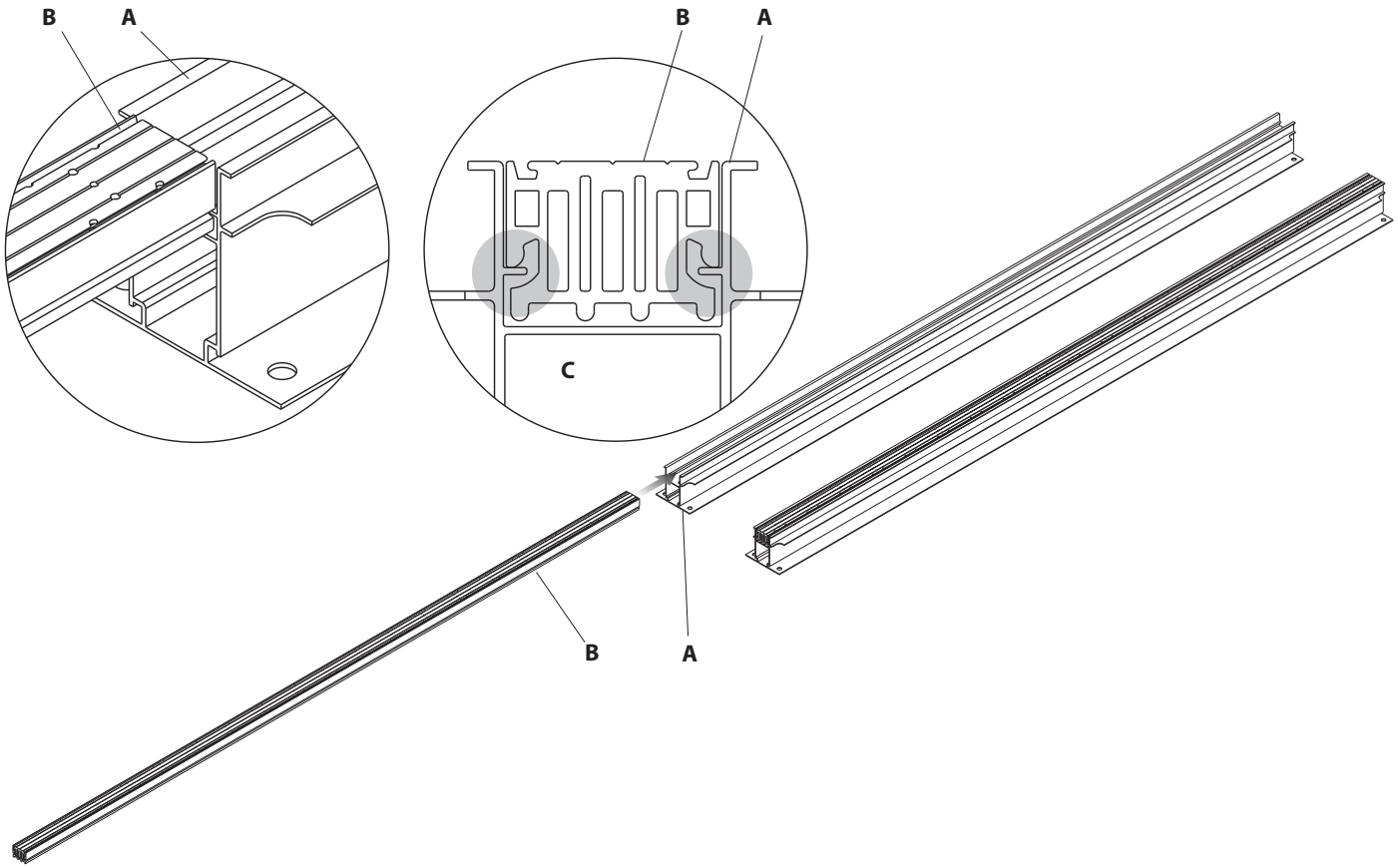


Fig. 4 – ASSEMBLING GUIDES
Insert the corresponding slats support guide (**B**) into each long cross-beam (**A**). Check it is inserted correctly as in diagram **C**.

N.B. BASED ON THE CONFIGURATION OF THE DECK, IF THERE ARE LONG CROSS-BEAMS (A) WITH A BLUE STICKER, THERE WILL ALSO BE SLAT SUPPORTS (B) WITH A BLUE STICKER; NATURALLY THESE MUST BE COUPLED TO THE RELATIVE CROSS-BEAMS.

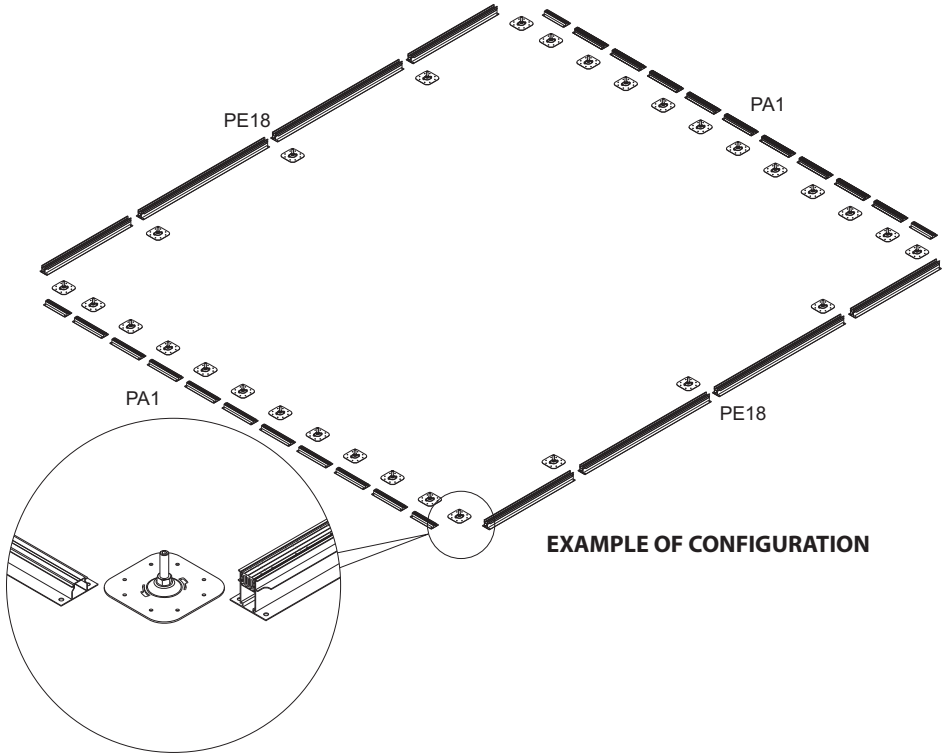


Fig. 5 – LAYOUT OF PERIMETER COMPONENTS

Lay out the components required for the structure perimeter.

N.B. THE CONFIGURATION OF THE DECK TO BE INSTALLED MUST COMPLY WITH THE DATA GIVEN ON THE ORDER FORM ATTACHED TO THE ACCESSORIES BOX (SEE ENLARGED BOX B ON P. 5).

THE COMPONENTS MARKED WITH BLUE AND YELLOW STICKERS (WHEN PRESENT) MUST ALWAYS BE PLACED AT THE ENDS OF SIDES PE18 AND PA1 (AS THERE ARE ALWAYS TWO OF THEM, THEY MUST BE POSITIONED SYMMETRICALLY ON THE LEFT AND RIGHT).

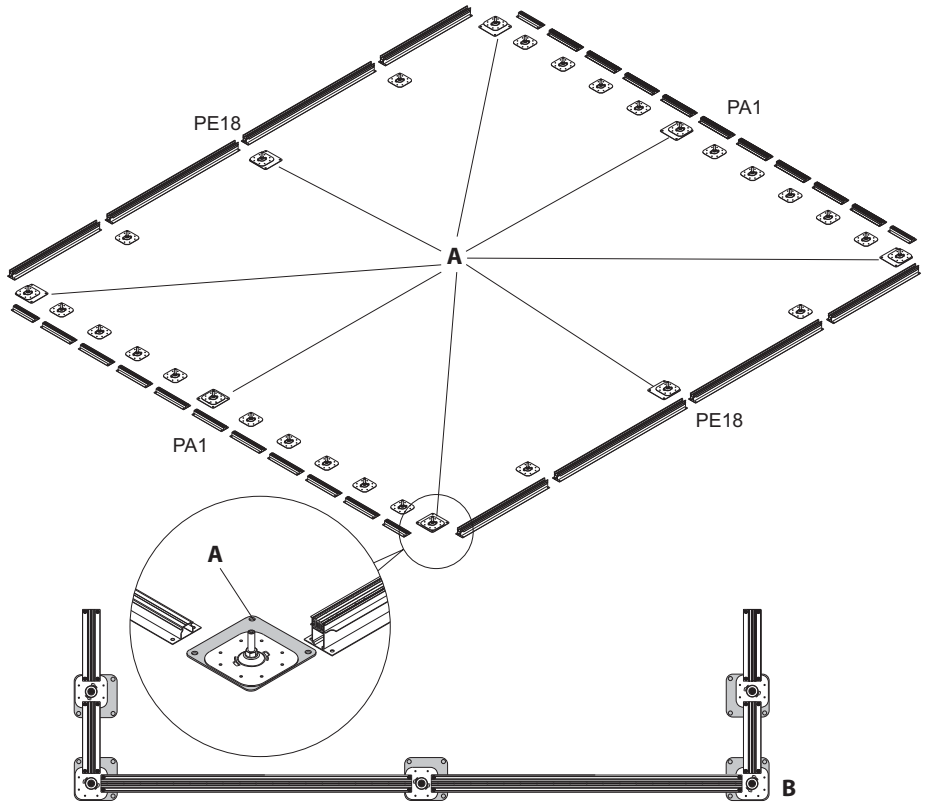


Fig. 6 – LAYOUT OF PERIMETER COMPONENTS (ground anchorage kit)

If using the ground anchorage kit (**A**), they must be placed at the four corners and the remaining pieces distributed in equal numbers on the sides.

N.B. THE HOLES WHERE THE GROUND ANCHORAGE KIT PLATES ARE FASTENED MUST ALWAYS BE INSIDE THE PROFILE OF THE DECK (B).

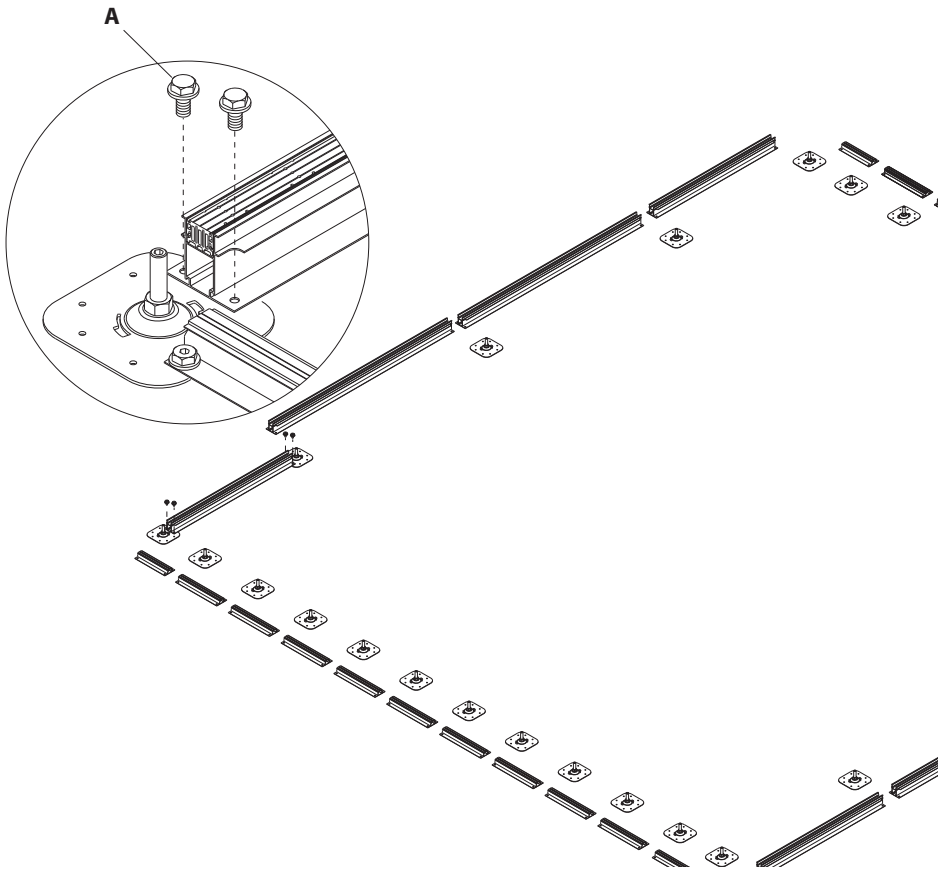


Fig. 7 – CROSS-BEAMS ASSEMBLY

Using the M8 screws provided (cod. Corradi 03711) (**A**) fasten the cross-beams to the feet plates around the whole perimeter.

N.B. DO NOT TIGHTEN THE SCREWS IN ORDER TO ENABLE THE DIAGONALS TO BE CHECKED LATER ON.

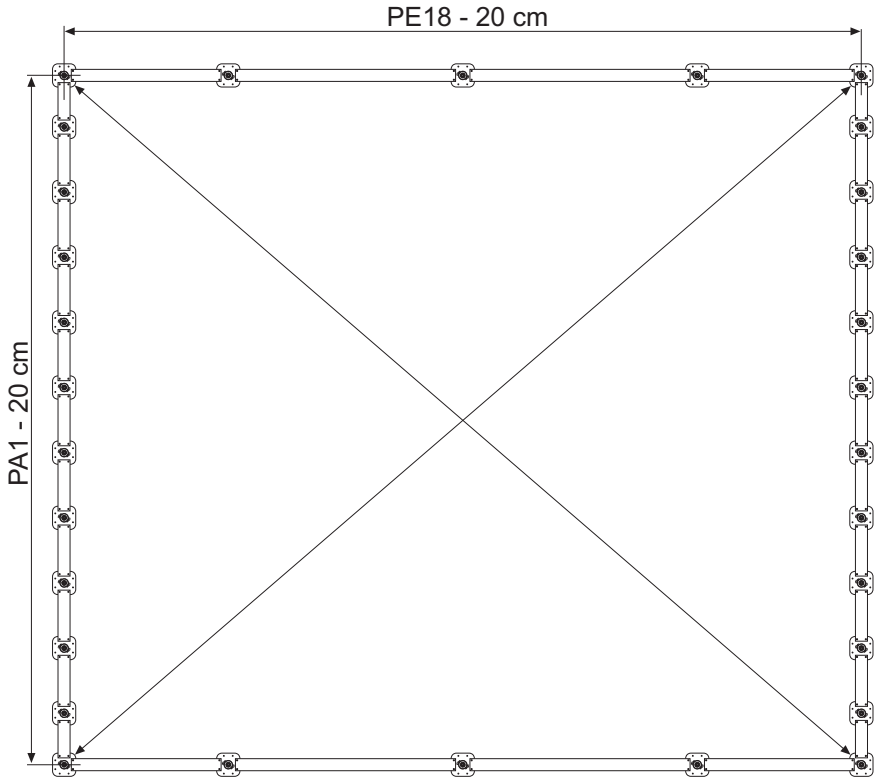


Fig. 8 – CHECKING THE DIAGONALS

Position the structure perimeter in the prepared area and check the diagonals.
Proceed with the levelling (see next pages) and check the diagonals again.

N.B. THE DIMENSIONS OF THE DECK TO BE INSTALLED MUST COMPLY WITH THE DATA GIVEN ON THE ORDER FORM ATTACHED TO THE ACCESSORIES BOX (SEE ENLARGED BOX B ON P. 5) AND THE MEASUREMENTS MUST BE THOROUGHLY CHECKED.

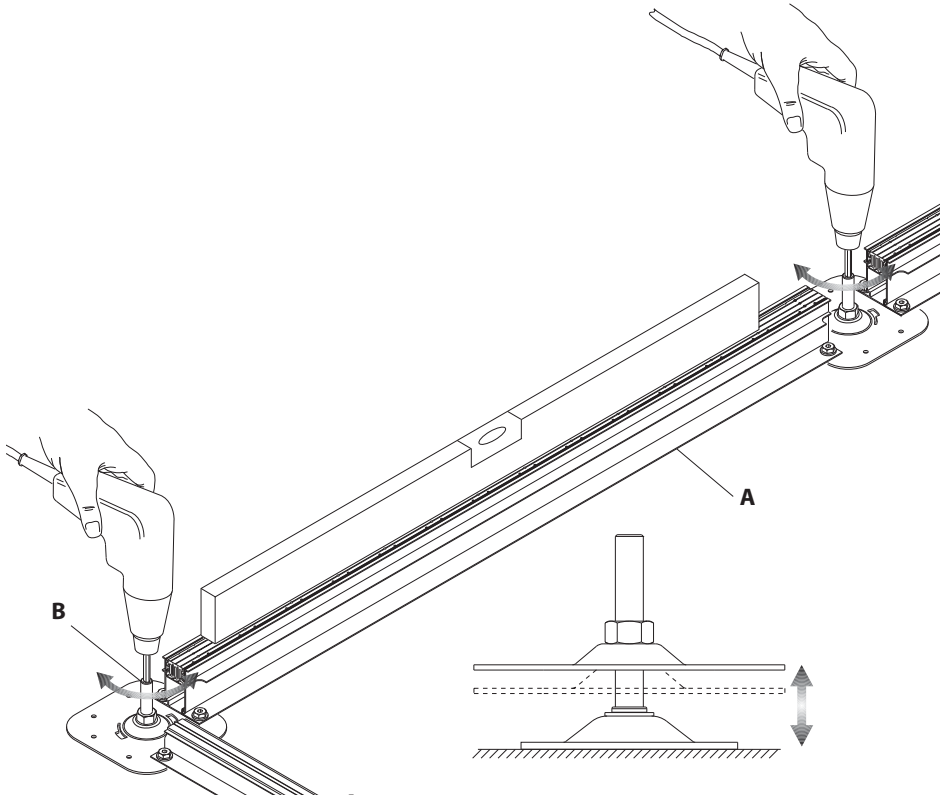


Fig. 9 – LEVELLING
Position a spirit level on the long cross-beams (**A**) and use a screwdriver to turn the screw of the foot (**B**) clockwise or anticlockwise to adjust the height until it is perfectly level.
Repeat on each cross-beam

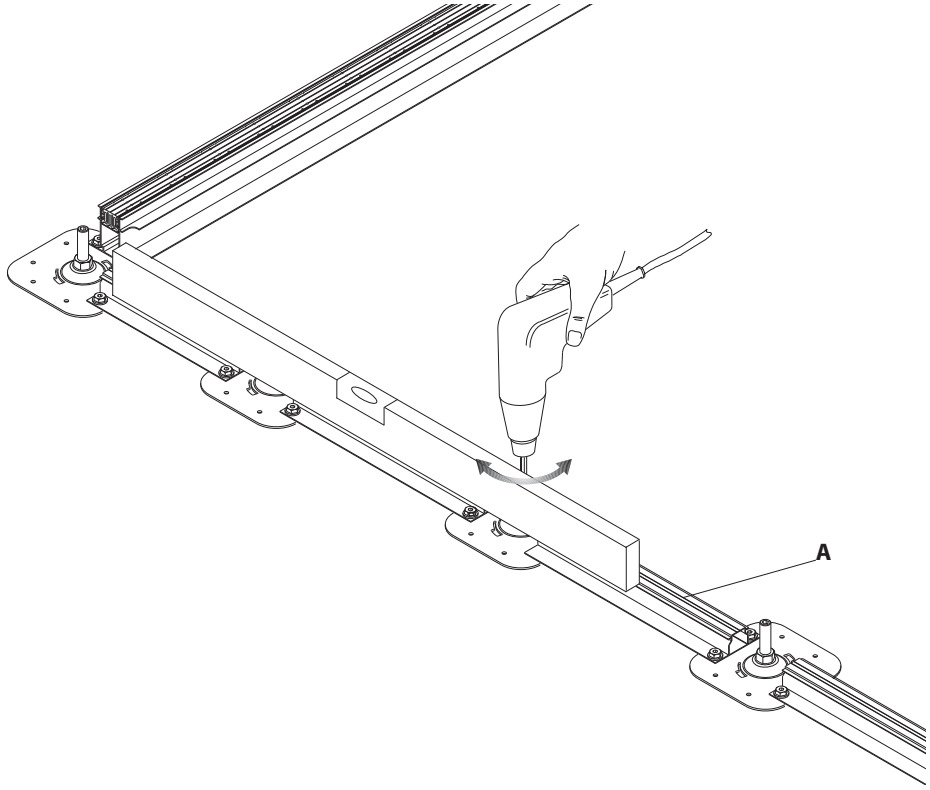


Fig. 10
Repeat on the short cross-beams (**A**).
Once all the cross-beams are levelled, definitively tighten all the screws.

ASSEMBLING MOUNTED DECK PERIMETER 5

CONFIGURATION OF DECK MOUNTED AGAINST A WALL

If the deck has one or two sides mounted against a wall, proceed as described.

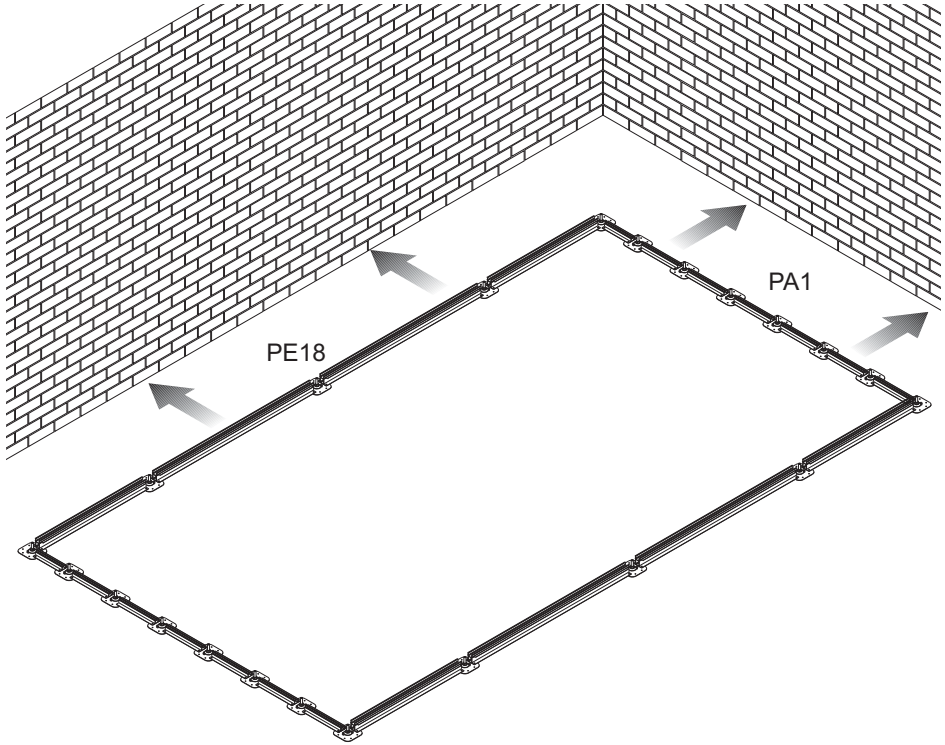


Fig. 11 - DECK MOUNTED AGAINST A WALL

Once the perimeter is assembled (without tightening the screws definitively), move the structure to the wall in the desired position.

Level (as described previously), check the diagonals and the side dimensions and definitively tighten the fastening screws.

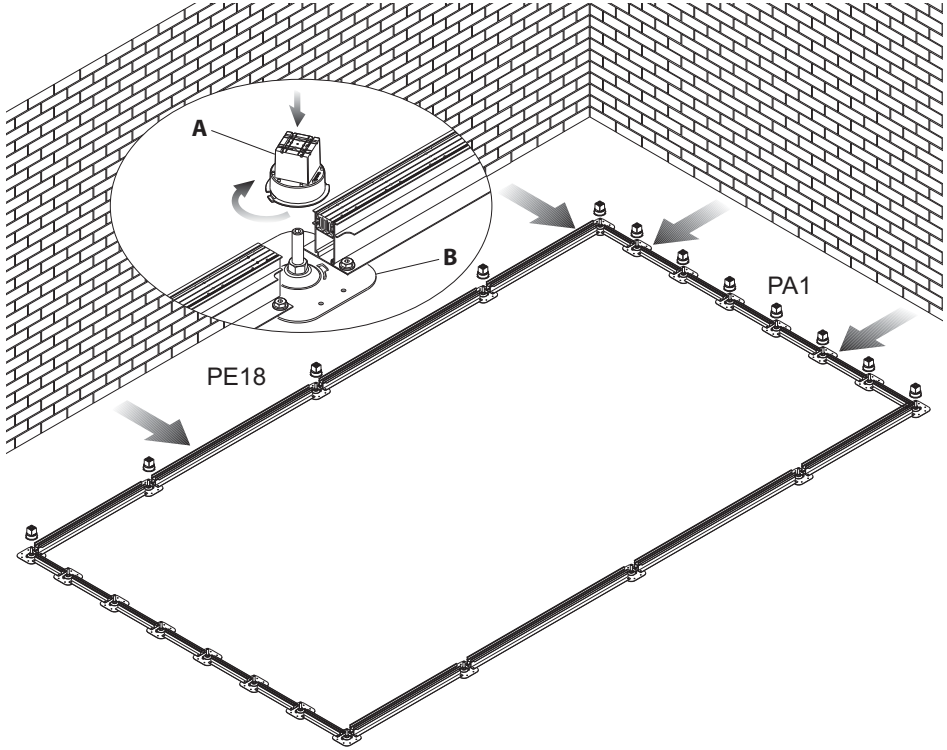


Fig. 12 - DECK MOUNTED AGAINST A WALL

Move the structure away from the wall(s) to enable the next assembly operations.

Insert the covers (**A**) on the feet (**B**) on the side(s) against the wall (PA1 and/or PE18).

Place the cover and insert the teeth inside the slot on the plate, and turn it until it stops

.

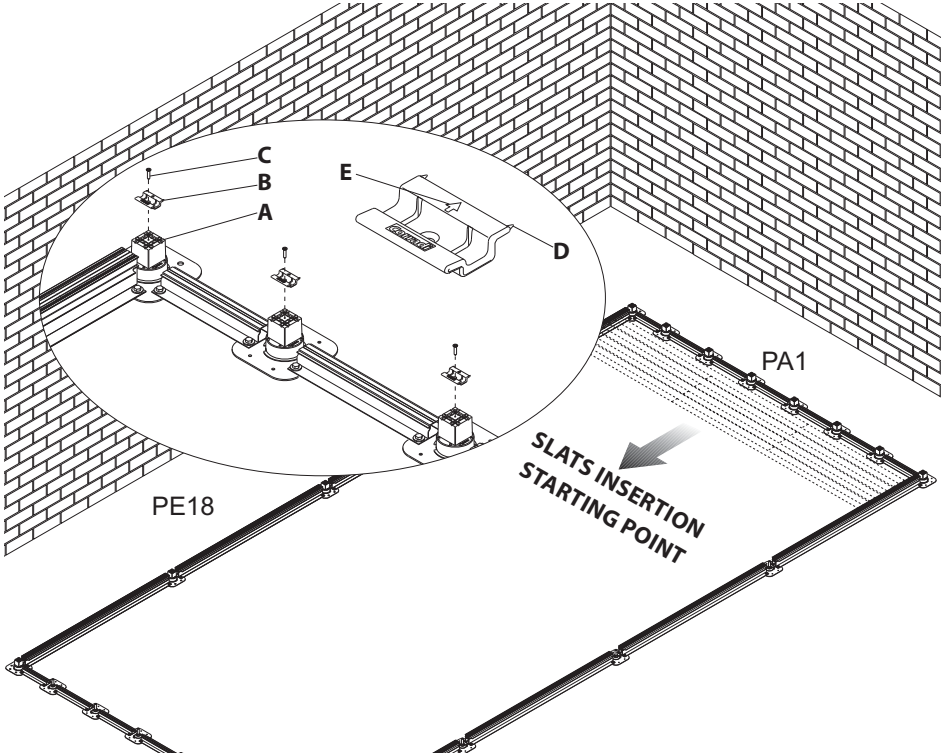


Fig. 13 - DECK MOUNTED AGAINST A WALL

N.B. in the illustrated configuration, side PA1 must be considered as the starting point for inserting the slats (always perpendicular to side PE18), so the slat fastening omega clips must be fitted starting from this side.

The slat fastening omega clip (**B**) must be fitted on the central hole of each cover (**A**) on sides PA1 and PE18, and fastened with the self-tapping screw provided (**C**).

Take care when assembling the stop plates, which must always all be turned towards the outside of the side where slats are first laid (use the two points **D** or the arrow (**E**) as a reference).

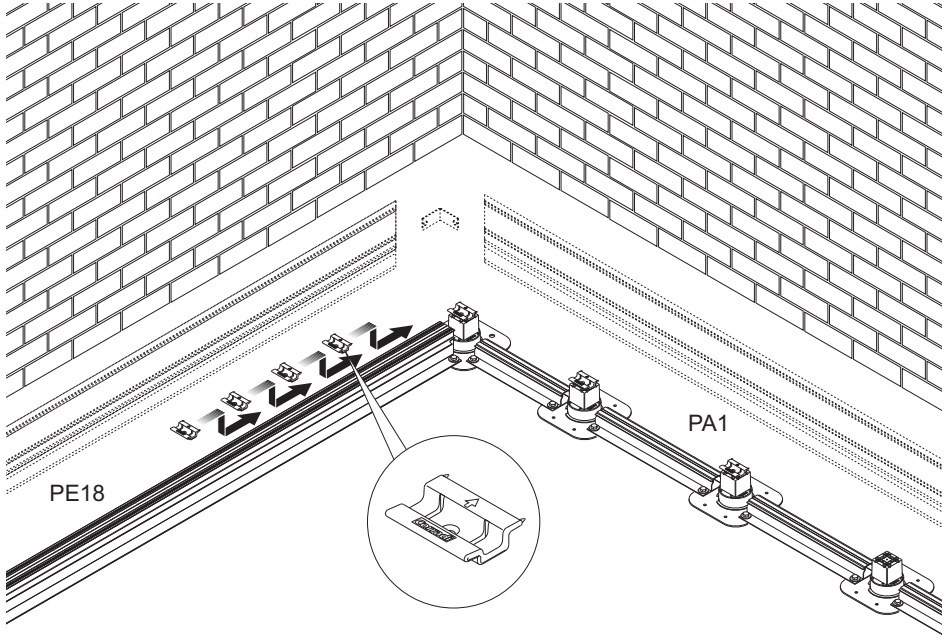


Fig. 14 - DECK MOUNTED AGAINST A WALL

Fit all the omega clips (**A**) on side PE18 as described in fig. 29 and 30.

Continue assembling the frames on sides PA1 and PE18 as described in fig. 32 and 33, only on the side(s) against the wall. The frame covers are not fitted on the sides against the wall.

Reposition the frame against the wall(s) in the definitive position and assemble the components as described in subsequent phases.

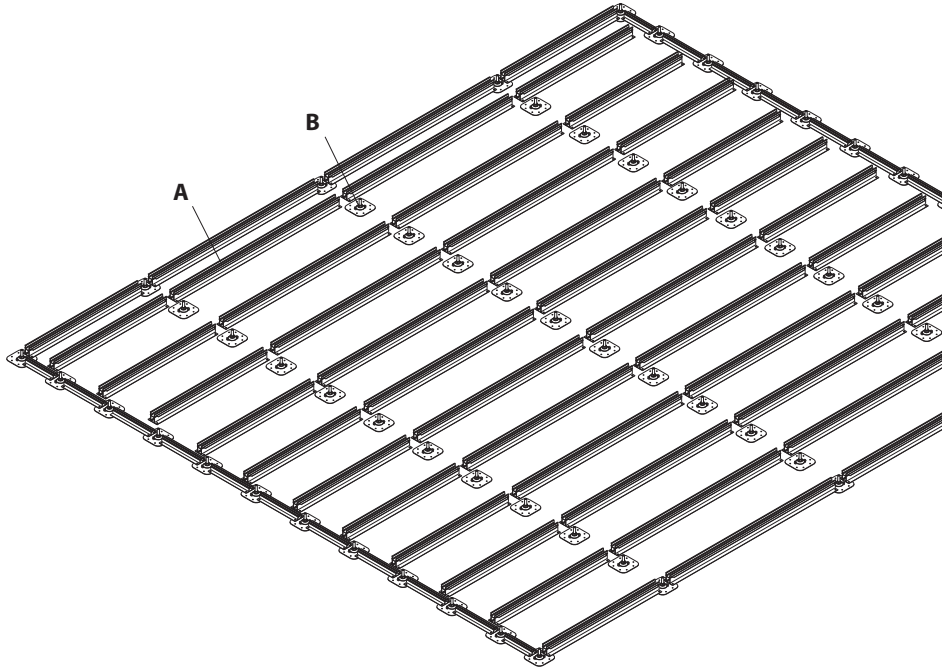


Fig. 15 – LAYOUT OF LONG CROSS-BEAMS
Lay out the internal components required for the structure (long cross-beams **A**) and feet with plates (**B**).

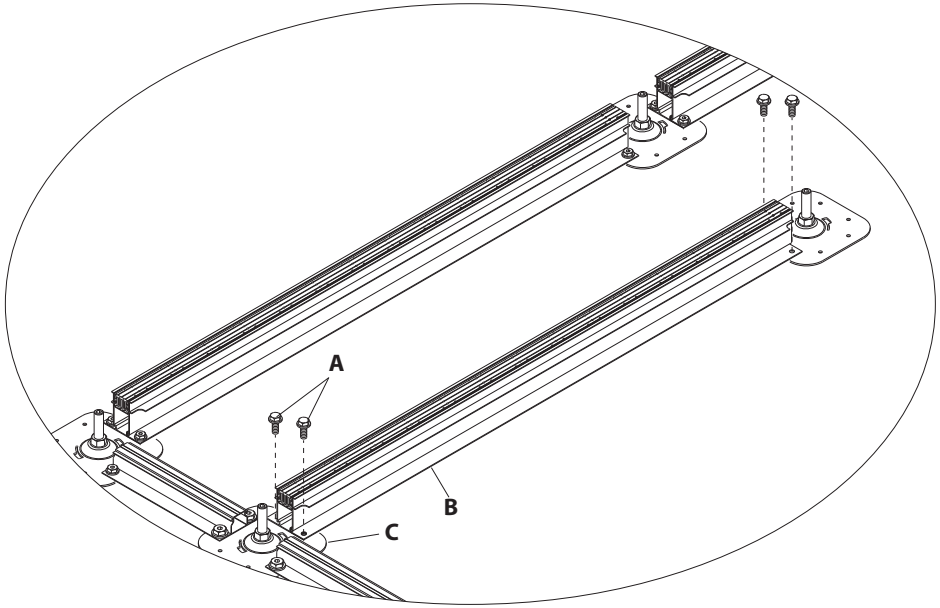


Fig. 16
Using the M8 screws provided (cod. Corradi 03711) (**A**) fasten the long cross-beams (**B**) to the feet plates (**C**).

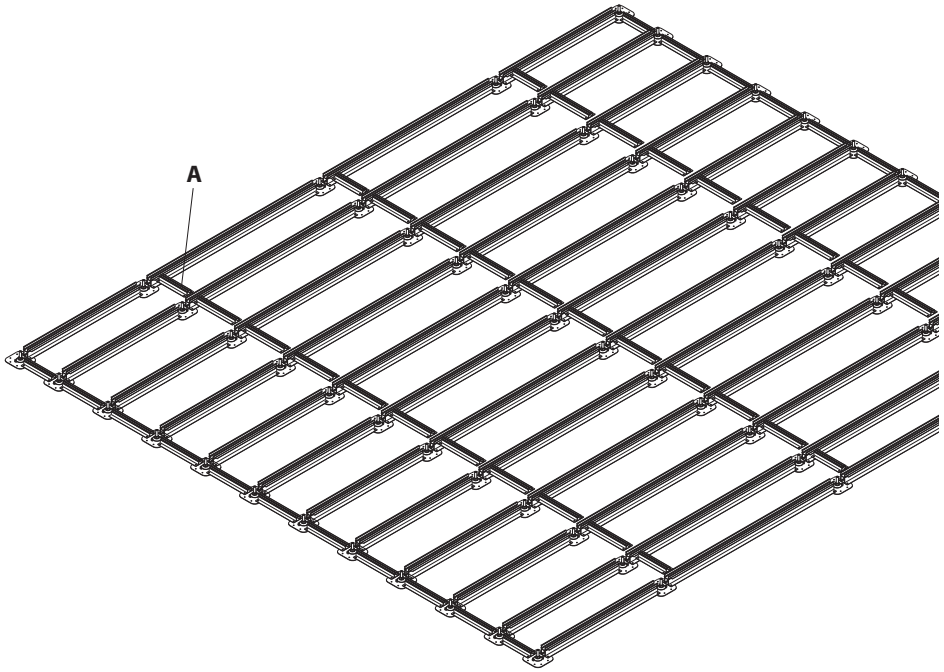


Fig. 17
Lay out the internal components required for the structure (short cross-beams **A**).

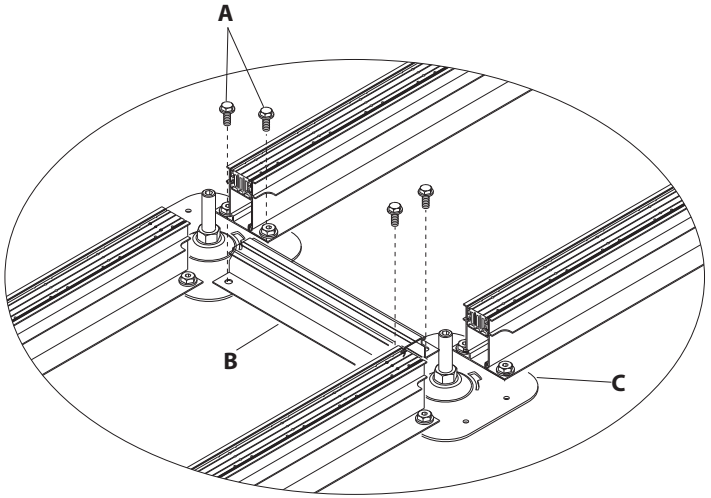


Fig. 18
Using the M8 screws provided (cod. Corradi 03711) (**A**) fasten the short cross-beams (**B**) to the feet plates (**C**).

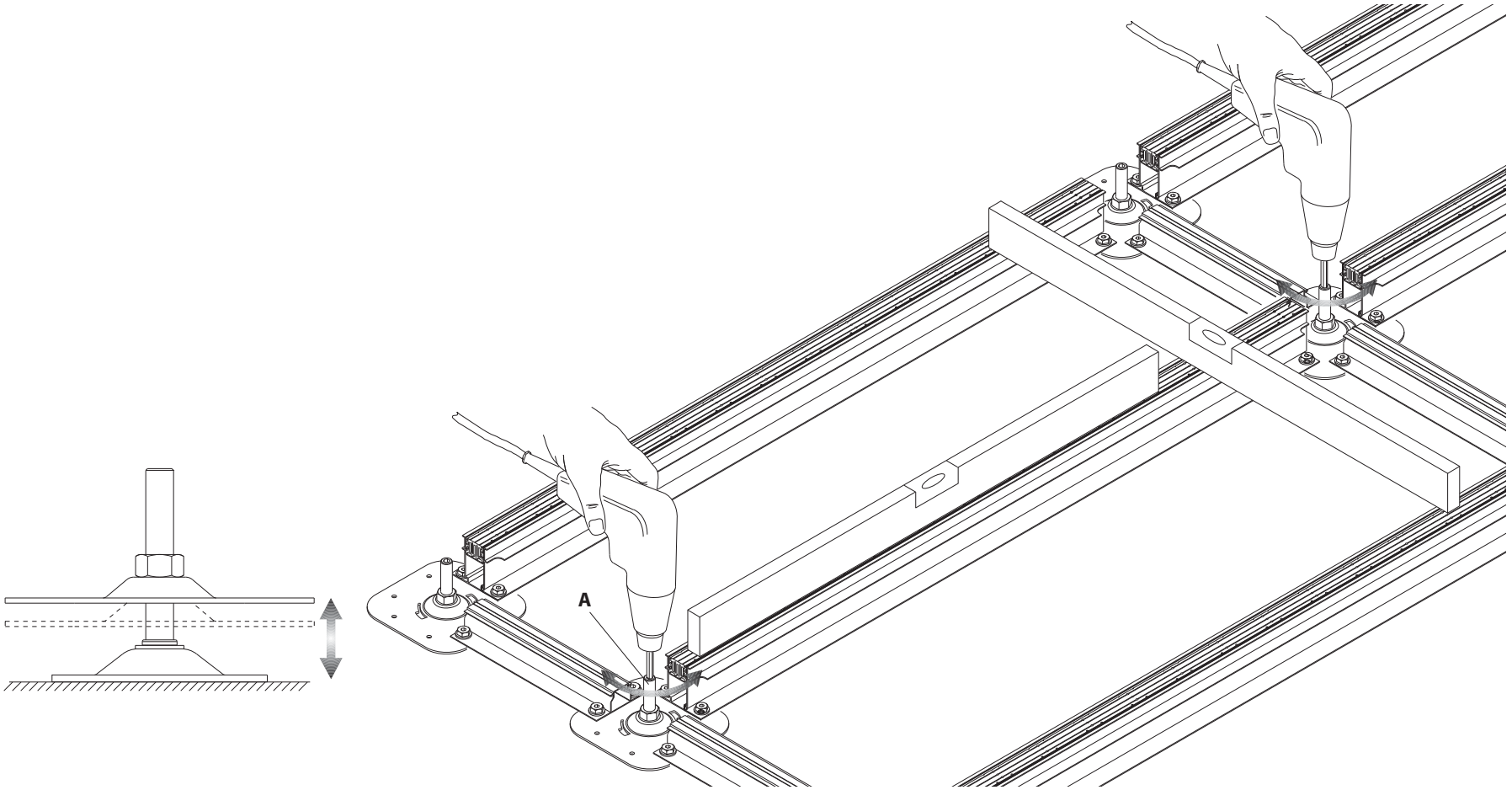


Fig. 19 – LEVELLING

Position a spirit level on the long and short cross-beams and use a screwdriver to turn the screw of each foot (**A**) clockwise or anticlockwise to adjust the height until it is perfectly level.
Repeat on all the long and short cross-beams.

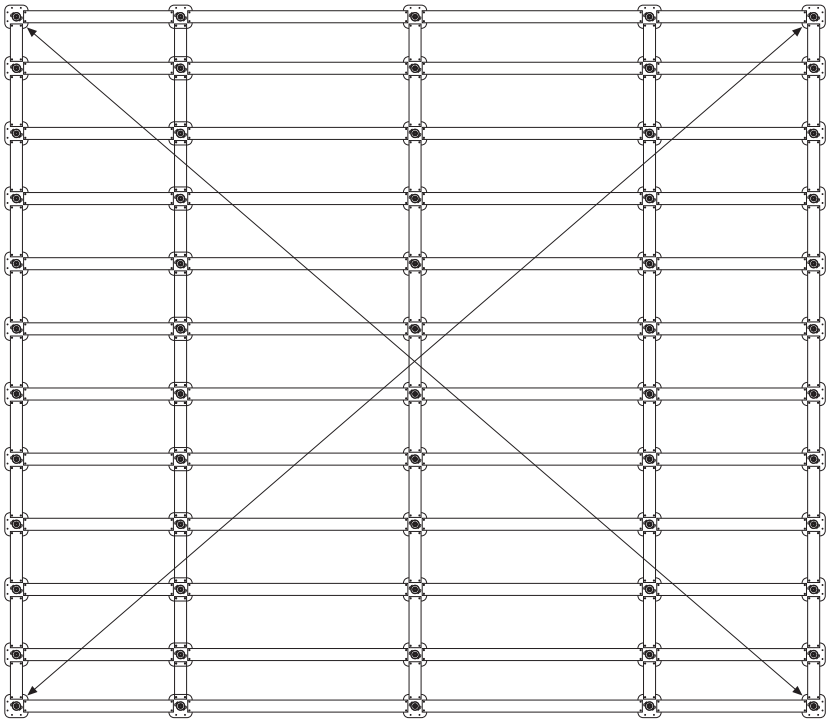


Fig. 20 – CHECKING THE DIAGONALS
Once all the structure's components are assembled, check the diagonals again.

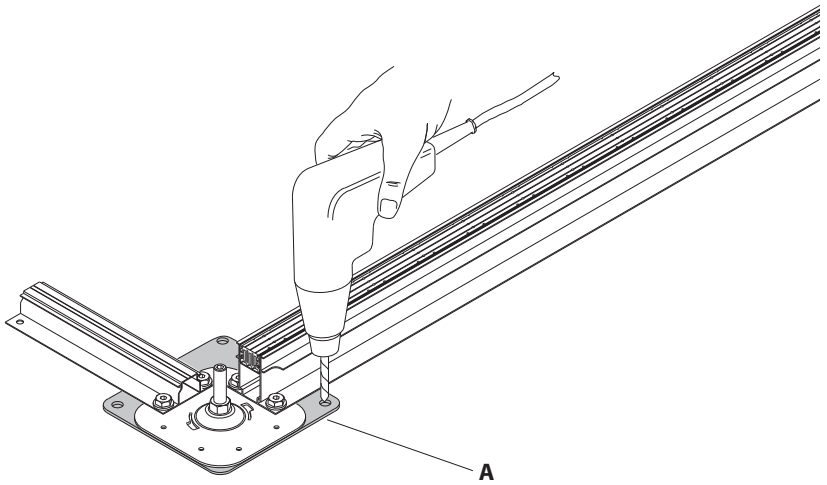


Fig. 21 – ANCHORING THE DECK TO THE GROUND (where envisaged)
Drill in correspondence with the four holes on each ground anchorage plate (**A**), insert the anchors (suitable for type of ground) and fasten using suitable screws.

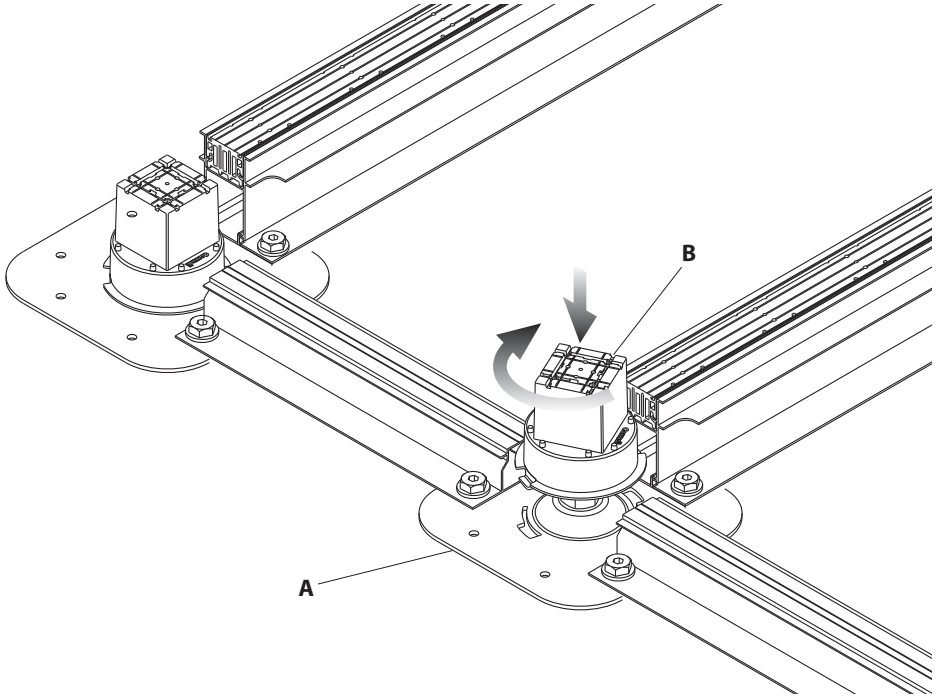


Fig. 22 – FITTING THE COVERS

A cover (**B**) must be fitted onto each feet plate (**A**).

Place the cover and insert the teeth inside the slot on the plate, and turn it until it stops.

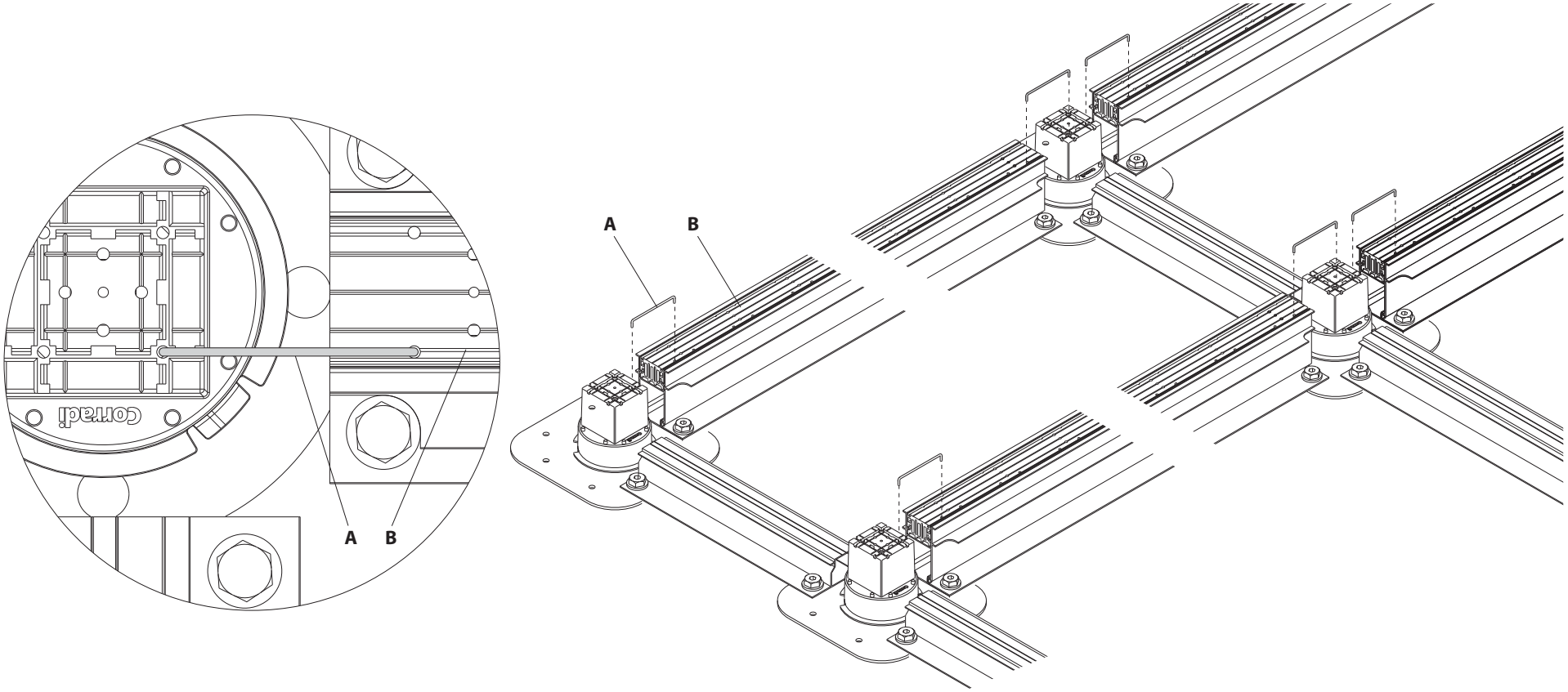
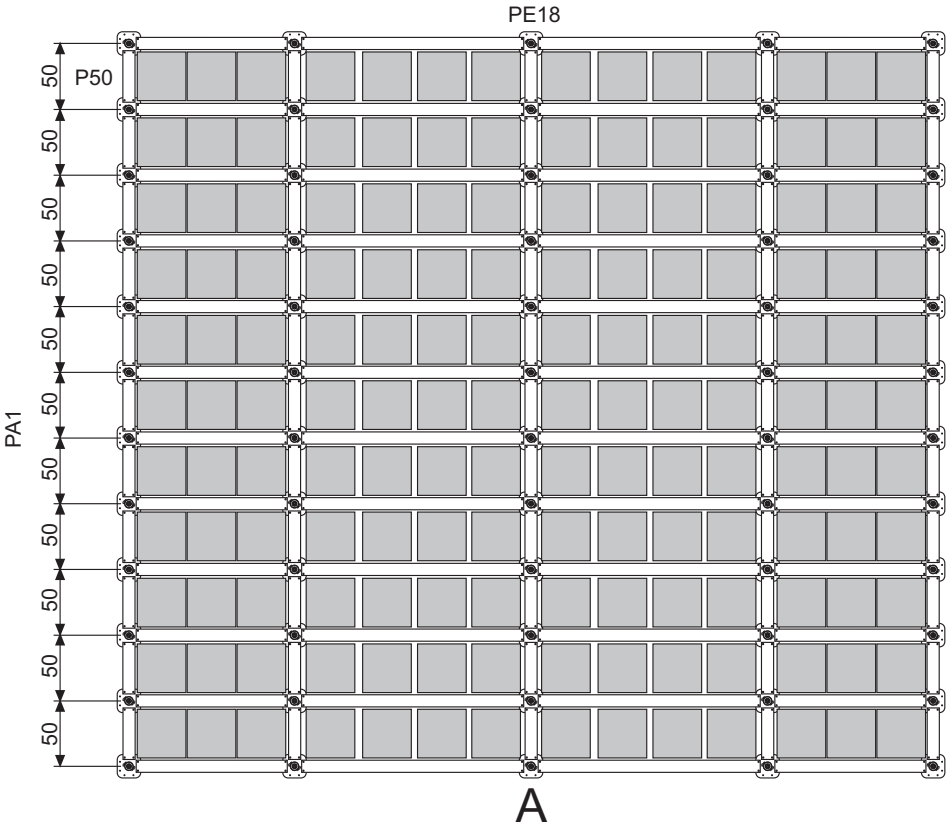
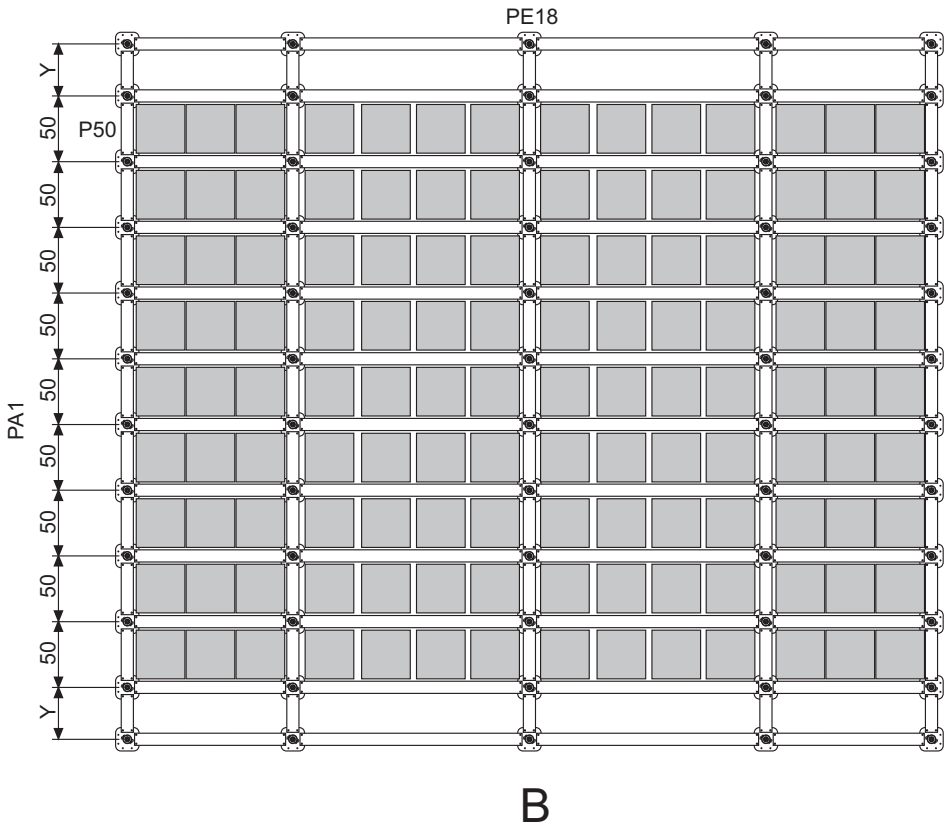


Fig. 23 – SPACERS

Insert the connecting spacers (**A**) that keep the slat support guides stationary and at the correct distance (**B**).

ASSEMBLING BALLAST KIT (IF PRESENT) 8





Y = non-standard size, less than 50 cm.

Fig. 24 - LAYOUT OF BALLAST TILES

The ballast tiles must be positioned only in the areas delimited by standard measurement cross-beams.

This figure illustrates one deck configuration with all standard dimensions A and one configuration with two non-standard outer sides PE18 (less than 50 cm) B.

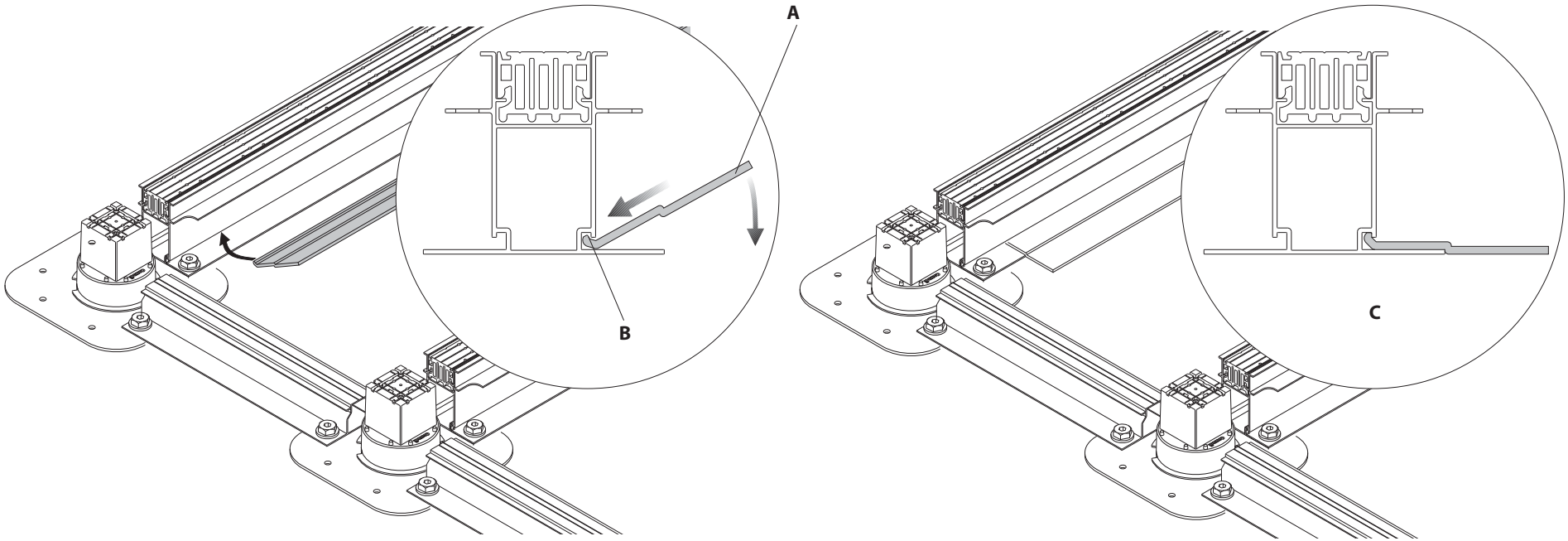


Fig. 25 - BALLAST KIT (if present)

Insert the plastic battens that support the ballast (**A**) into the groove on the cross-beams **B** (on both sides), rotating slightly until it fits (**C**).

N.B. the ballast support battens must only be inserted inside standard size pitches (P50 see fig. 1A, 1B, 1C, 1D).

ASSEMBLING BALLAST KIT (IF PRESENT) 8

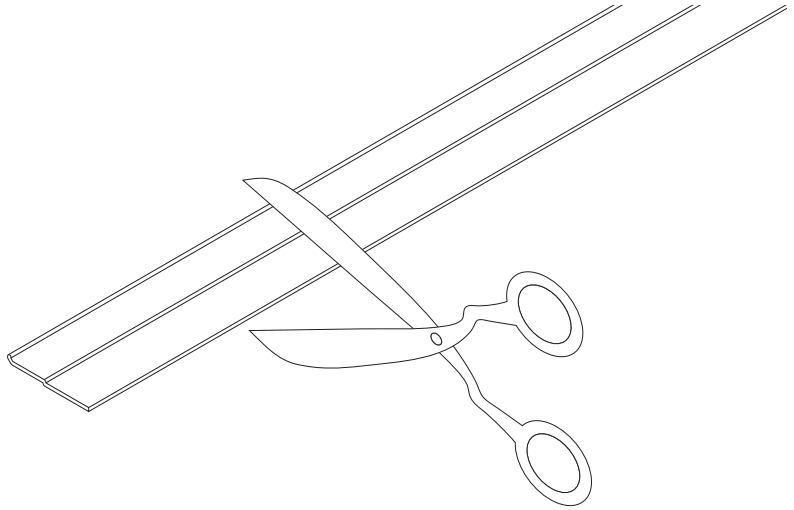


Fig. 26
When inserting the ballast supports into non-standard pitches (P50), cut the strips until they are about 10 cm shorter than the length of the cross-beams.

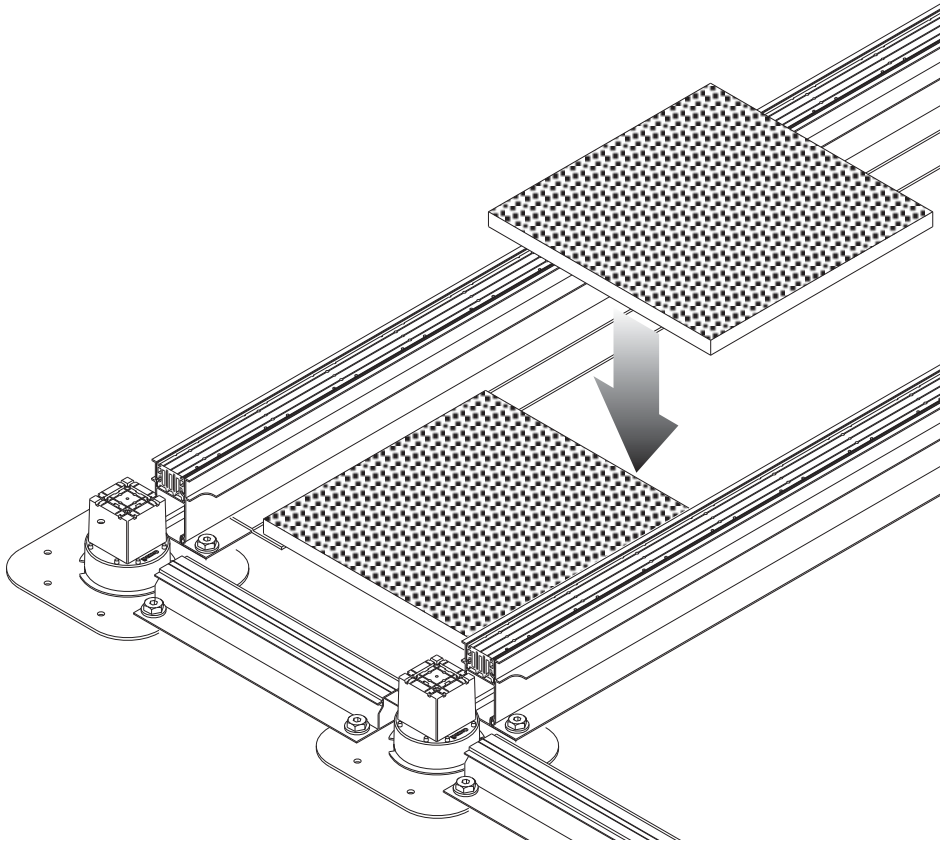


Fig. 27
Place all the ballast tiles (not supplied) measuring 40x40 cm max thickness 3.5 cm on top of the battens.
The number of tiles to be purchased is indicated on the order form (see fac simile on p. 5).
N.B. the number of tiles indicated on the order form guarantees the stability of the deck and of any structure installed on top of it.

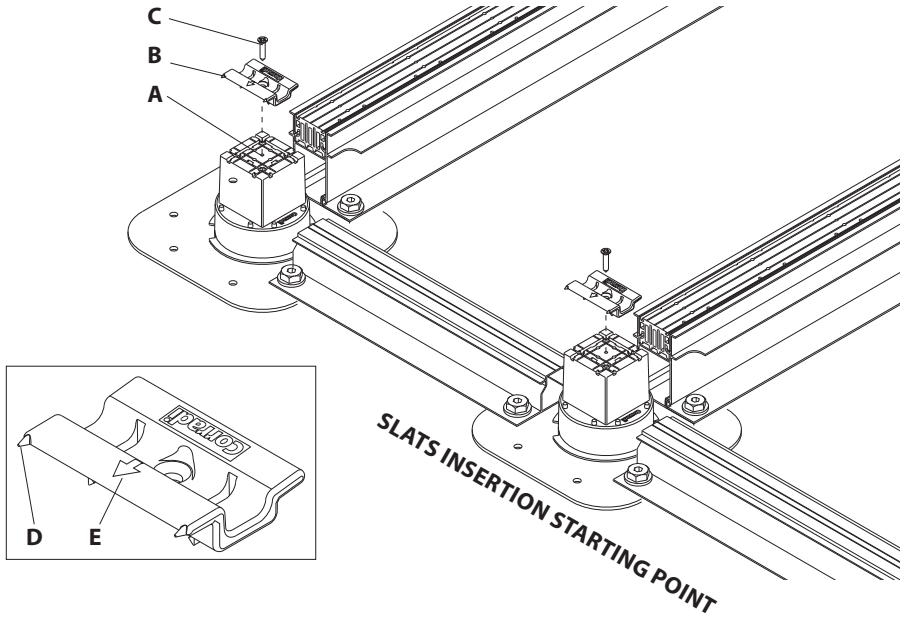


Fig. 28 – FITTING THE OMEGA CLIPS

Choose the starting point for inserting the slats.

The slat fastening omega clip (**B**) must be fitted on the central hole of each cover (**A**) on the outer side, and fastened with the self-tapping screw provided (**C**).

Take care when assembling the stop plates, as they must always all face the same direction towards the outside of the side where slats are first laid (use the two points **D** or the arrow (**E**) as a reference) and in the direction in which the wooden slats are inserted.

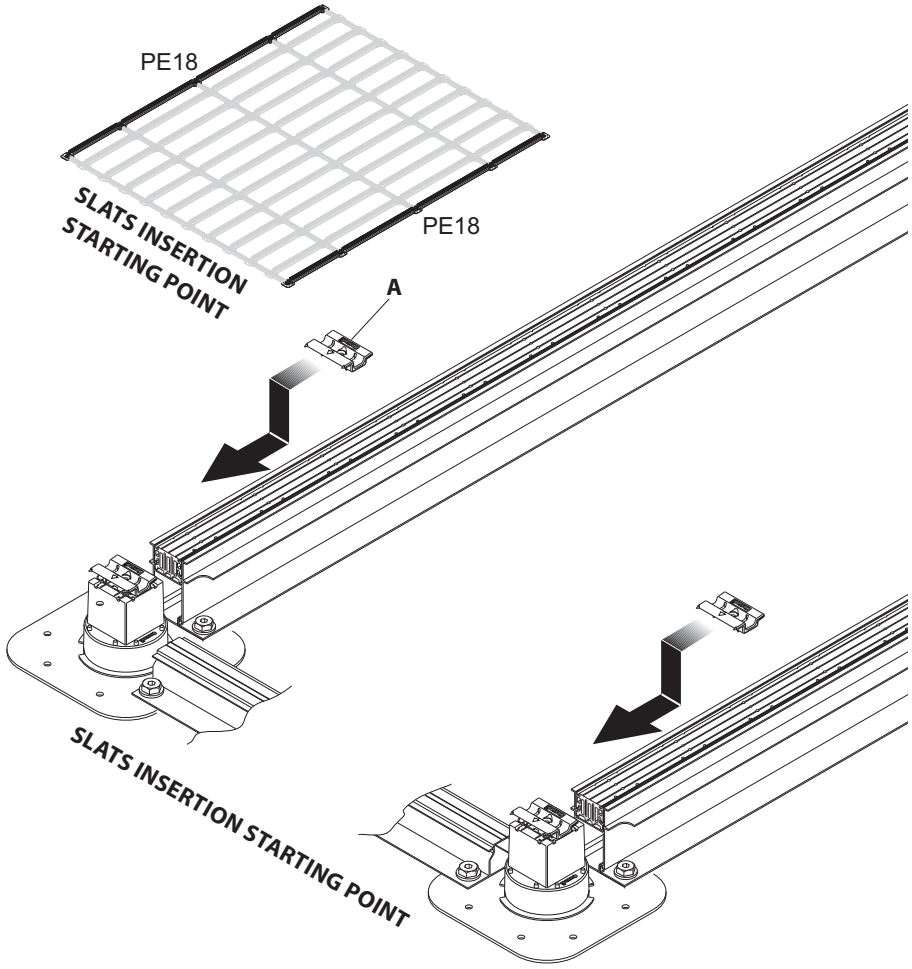


Fig. 29

Insert the omega clips (**A**) on the two outer sides of sides PE18.

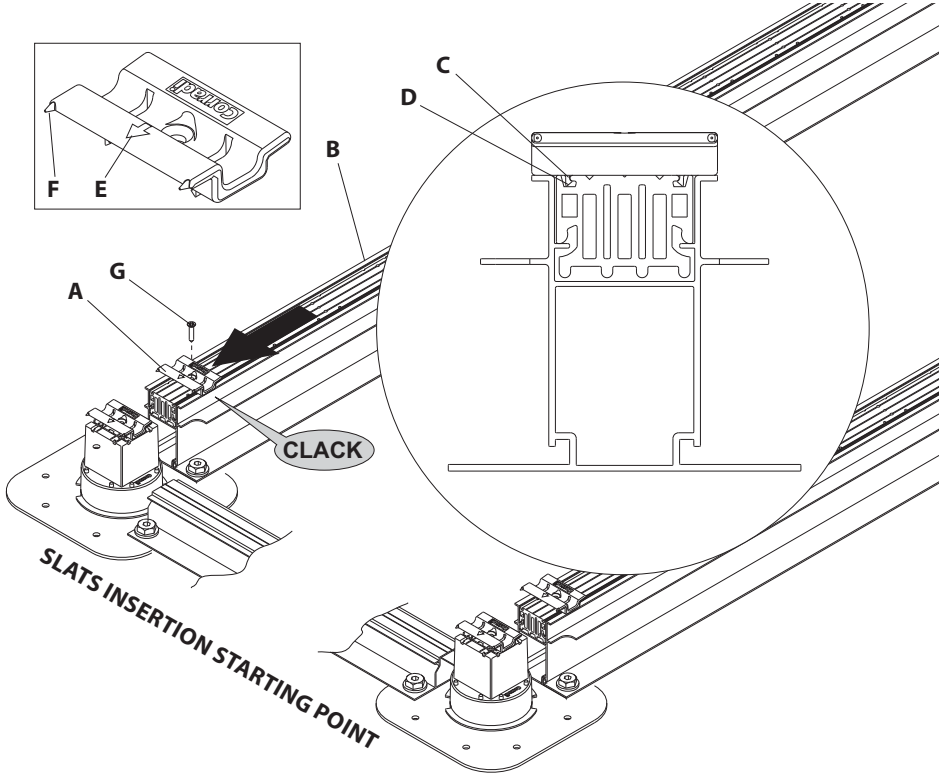


Fig. 30
Fit the omega clip (**A**) onto the guide (**B**), inserting the teeth (**C**) correctly into the tracks (**D**) of the guide.
Ensure the omega clips are inserted in the right direction; the arrow (**E**) and the two points (**F**) show the direction in which they must be inserted.
Slide the omega clips all the way into the guide tracks until they click into place.
Fasten the omega clips using the relative self-tapping screws (cod. 03669) provided (**G**).

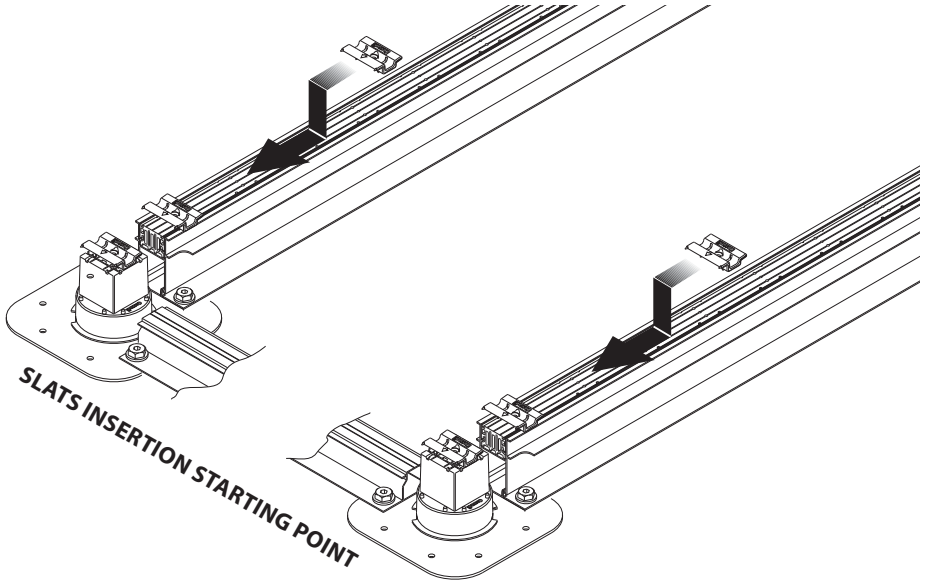


Fig. 31
Insert the next omega clips until **THE TWO OUTER ROWS ONLY** are complete.

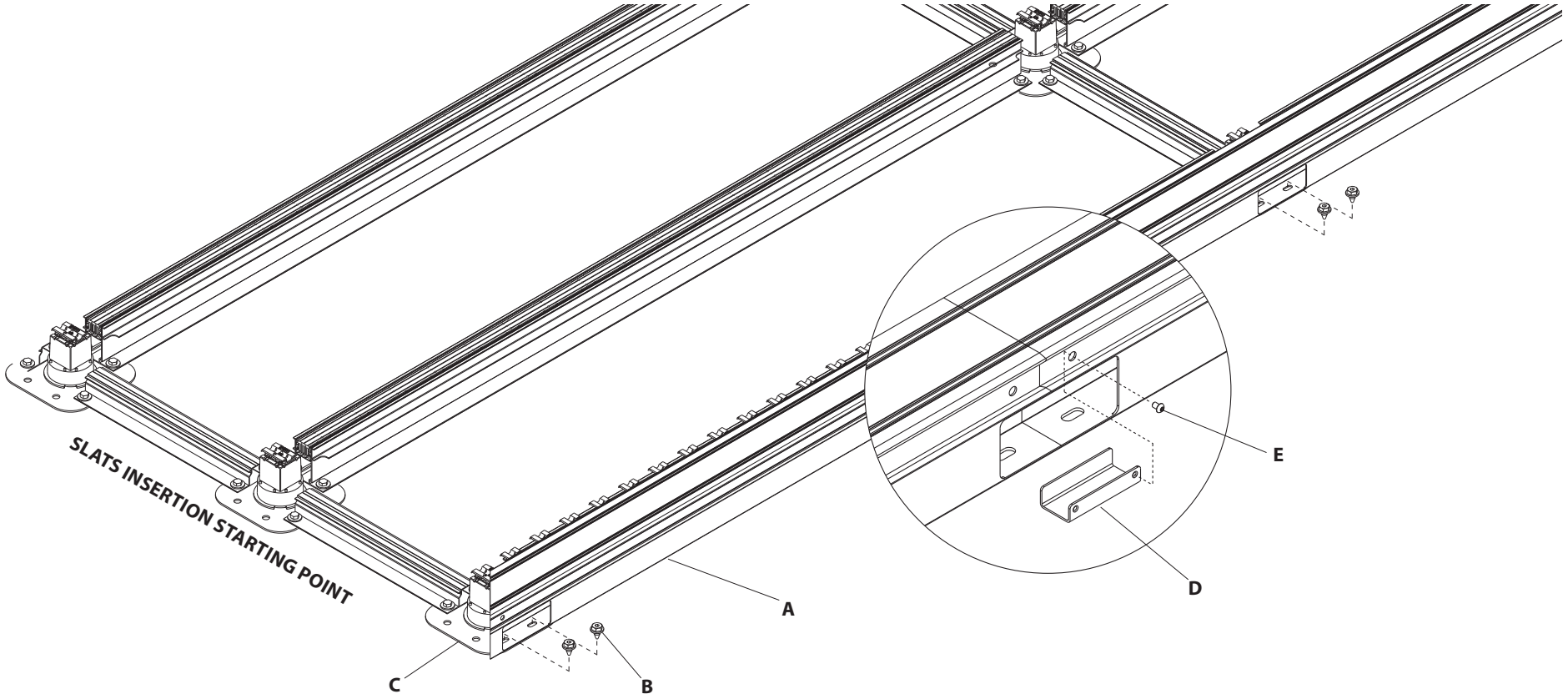


Fig. 32 - FITTING THE SIDE FRAMES (side PE18)

Fit the frames (**A**) on the two sides (PE18), using the screws provided (cod. Corradi 03541) (**B**) to fasten the frames to the feet plates (**C**).
If two profiles are to be joined, use the plates (**D**) fastened with the screws (cod. 02167) provided (**E**).

WARNING: IF A CORRADI CHS HEATING SYSTEM IS BUILT INTO THE STRUCTURE, REFER TO THE SPECIFIC INSTALLATION MANUAL NOW.

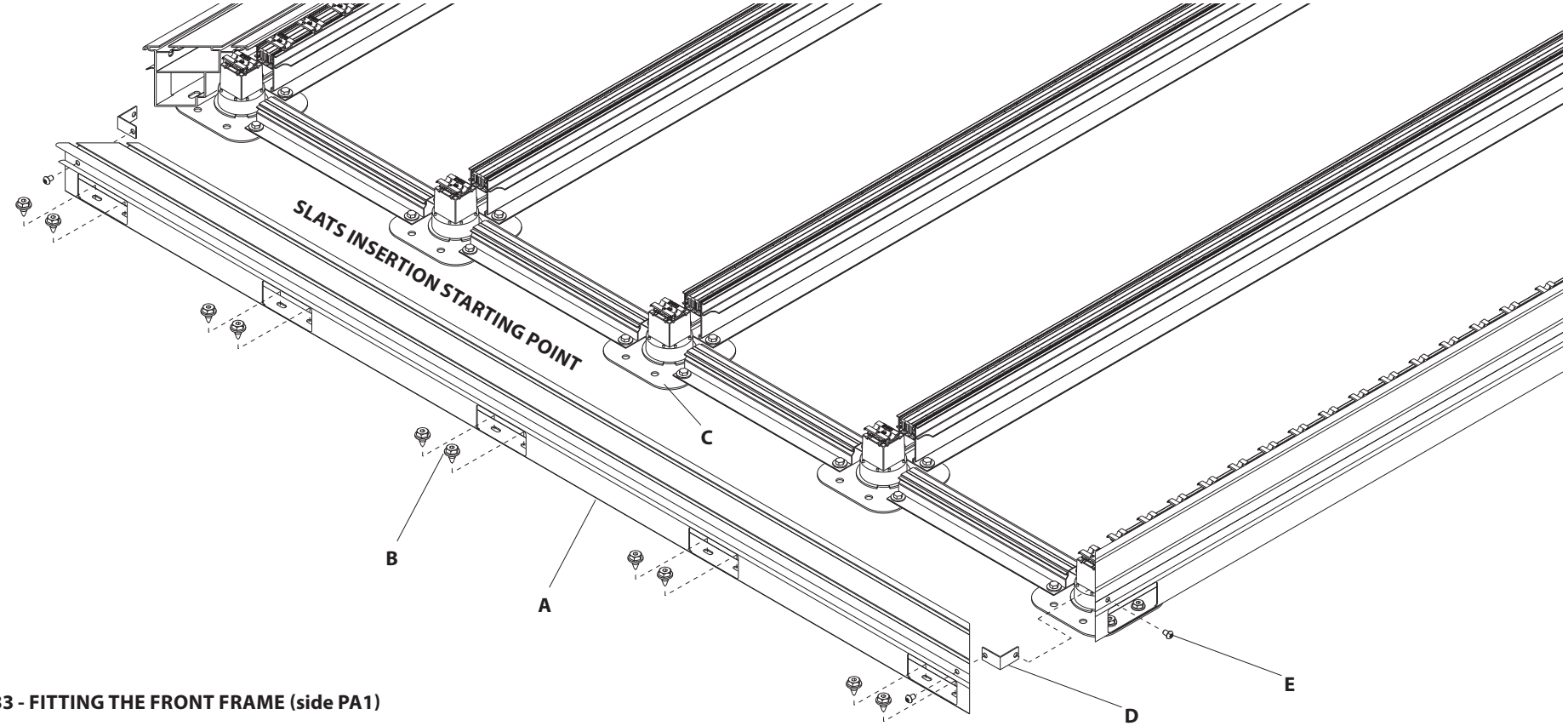


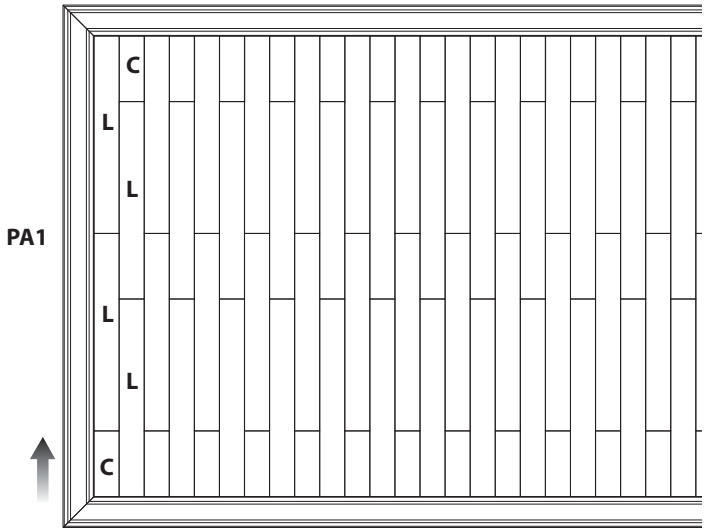
Fig. 33 - FITTING THE FRONT FRAME (side PA1)

WARNING: IF A CORRADI CHS HEATING SYSTEM IS BUILT INTO THE STRUCTURE, CONTINUE WITH THE DECK INSTALLATION NOW.

Fit the frame (**A**) on side (PA1), which was previously chosen as the starting point for slats insertion, using the screws provided (cod. Corradi 03541) (**B**) to fasten the frames to the feet plates (**C**) and the corner brackets (**D**) using the screws provided (**E**) to join the tops of the frames.

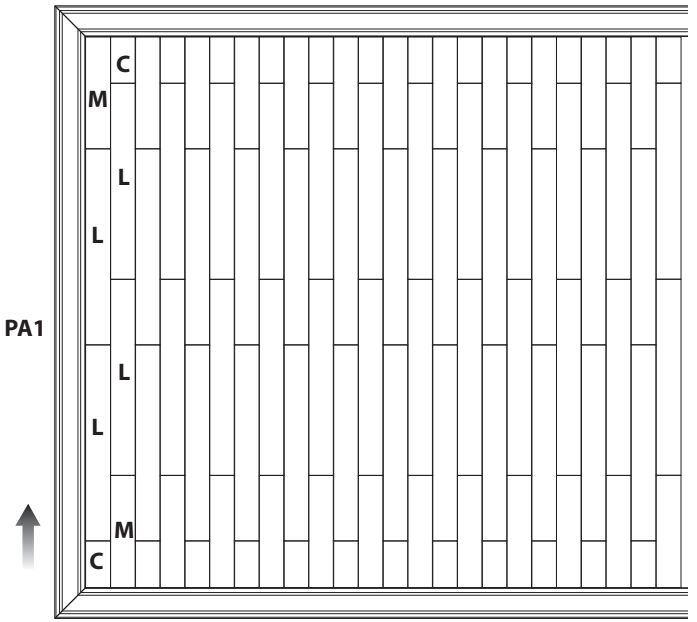
N.B. DO NOT FIT THE FRAMES ON THE SIDE OPPOSITE TO THE CLOSURE.

THE SLATS ARE SUPPLIED BY CORRADI IN THE CORRECT LENGTHS. NO ADJUSTMENT TO THE LENGTHS IS REQUIRED.



EXAMPLE OF USE OF TWO DIFFERENT LENGTHS OF SLATS

Fig. 34 - LAYOUT OF SLATS (with two different lengths)
Two lengths of slats are required for these configurations:
L - 1500 mm
C – 500 - 1000 mm
Insert the first short slat (**C**) against the frame, insert the long slats (**L**) (as many as are required by the length of side PA1).
Make the second row by inserting the slats (**L**) and complete with the slat (**C**).
N.B. after laying out the first two rows, check the layout is correct.
Continue in the exact same way until all the slats are laid out.



EXAMPLE OF USE OF THREE DIFFERENT LENGTHS OF SLATS

Fig. 35 - LAYOUT OF SLATS (with three different lengths)
Three lengths of slats can be used for these configurations:
L - 1500 mm
M - medium
C – short
Insert the first short slat (**C**) against the frame, insert the central long slats (**L**) (as many as are required by the length of side PA1) and complete the first row with the medium piece (**M**).
Make the second row by inserting the slat (**M**), then the central slats (**L**) and complete with the slat (**C**).
N.B. after laying out the first two rows, check the layout is correct.
Continue in the exact same way until all the slats are laid out.

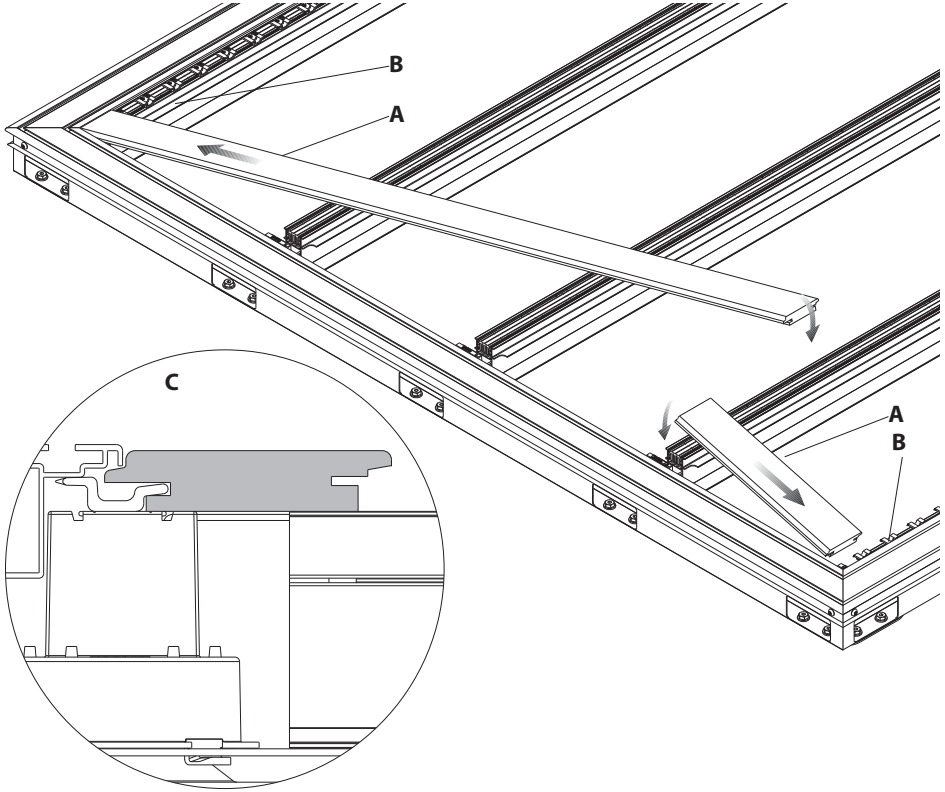


Fig. 36 - INSERTING THE SLATS
Insert the side slat (**A**) over the omega clip of the side cross-beam (**B**), inserting it between the first two omega clips. Turn slightly in order to rest it on the central cross-beam, then push it all the way against the frame.

N.B. TAKE CARE TO INSERT THE SLAT (C) IN THE RIGHT DIRECTION.

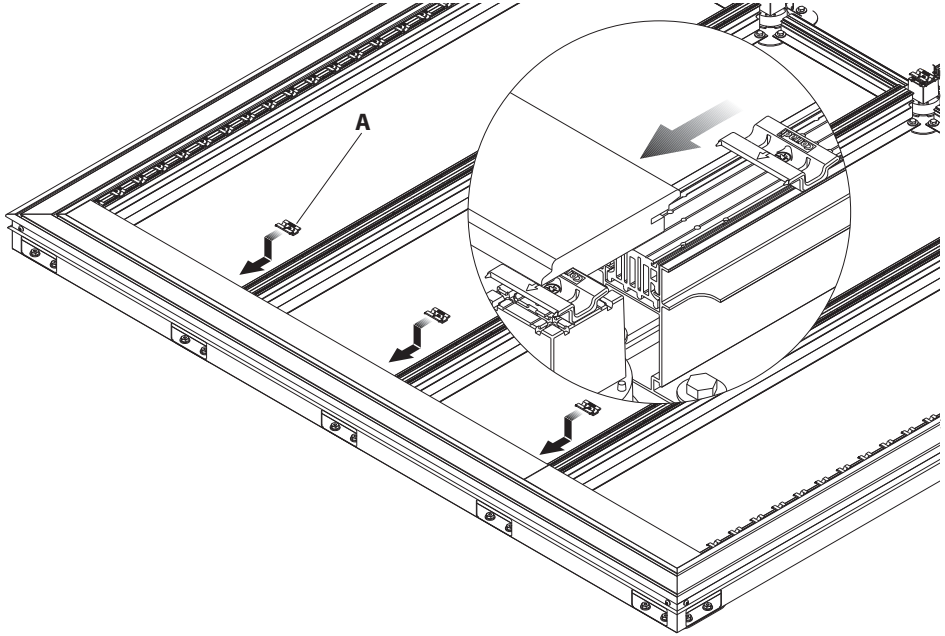


Fig. 37
Insert the omega clips (**A**) onto the central guides, sliding them until they click against the slats. Fasten each omega clip with the screw provided.

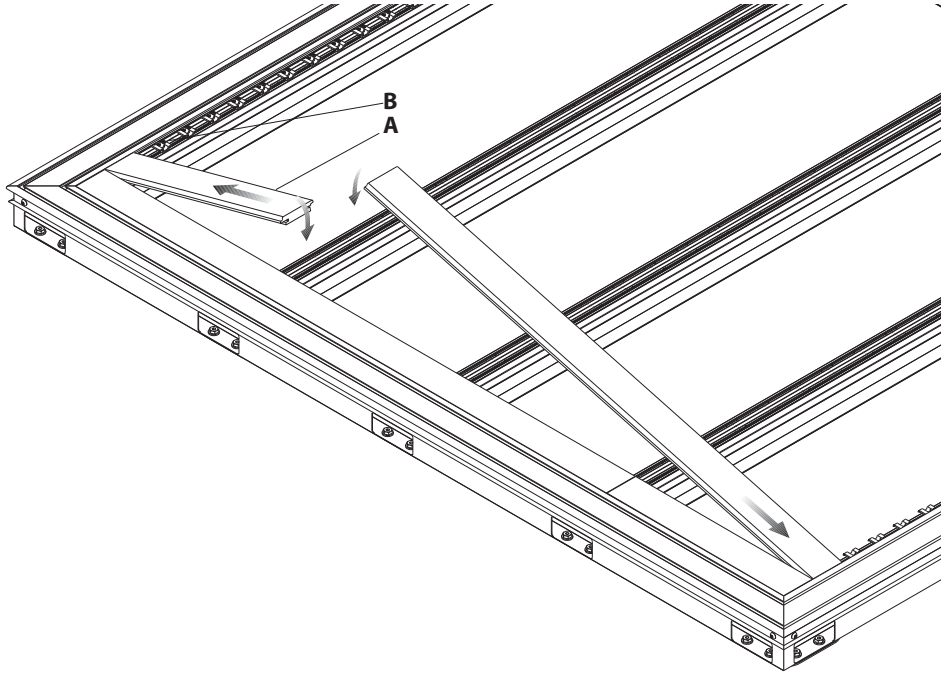


Fig. 38 - INSERTING THE SLATS

Insert the side slat (**A**) over the omega clip of the side cross-beam (**B**), inserting it between the two omega clips.

Turn slightly in order to rest it on the central cross-beam, then push it all the way against the omega clips.

N.B. TAKE CARE TO INSERT THE SLAT IN THE RIGHT DIRECTION.

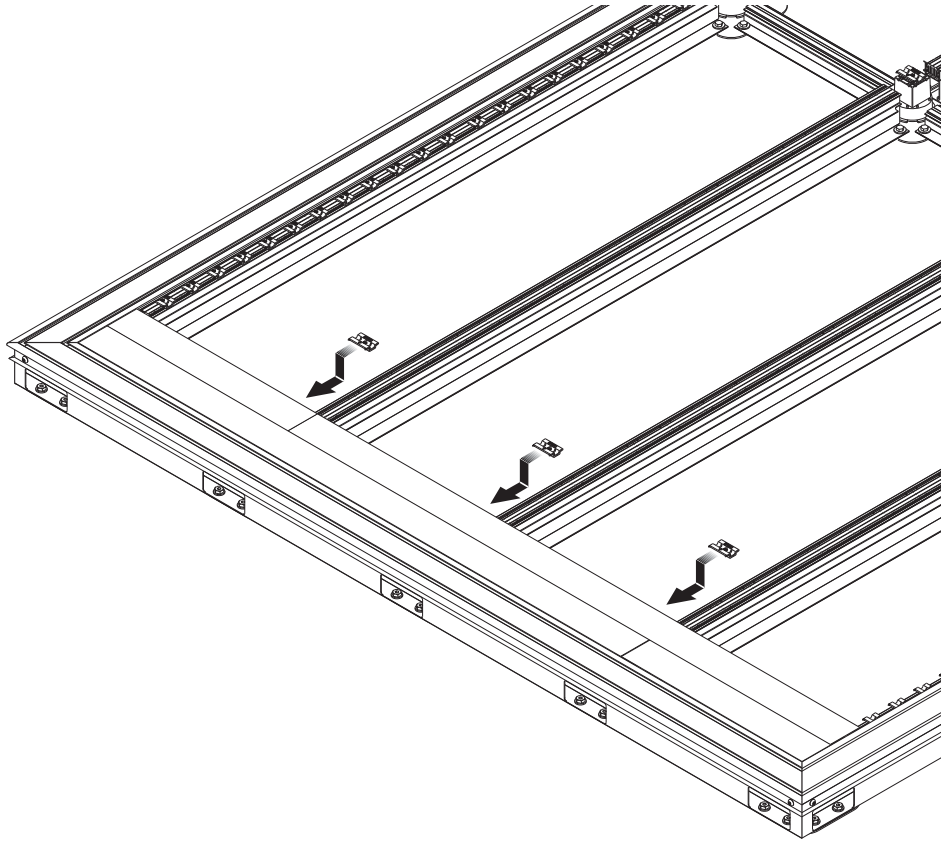


Fig. 39

Repeat all the operations until all the slats are laid.

N.B. LAY THE SLATS OF VARIOUS LENGTHS IN A STAGGERED PATTERN.

Continue, staggering the end slat on each row.

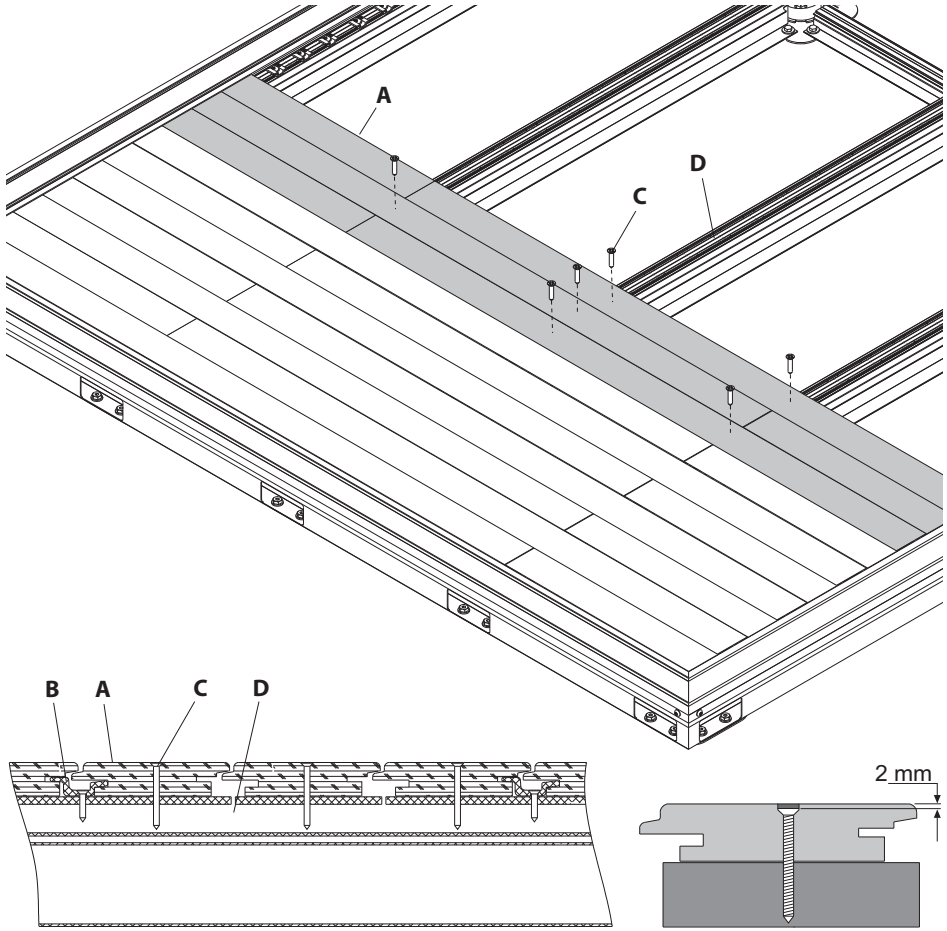


Fig. 40 - ACCESSIBLE SLATS

To enable the slats (**A**) to be disassembled, whenever necessary, three rows of slats must be laid (every 2-3 metres) using the screws (**C**) on the PVC base (**D**) (see cross-section), instead of the omega clips (**B**).

N.B. Tighten the slat fastening screws at least 2 mm under the surface of the slats, so that they can be concealed using filler.

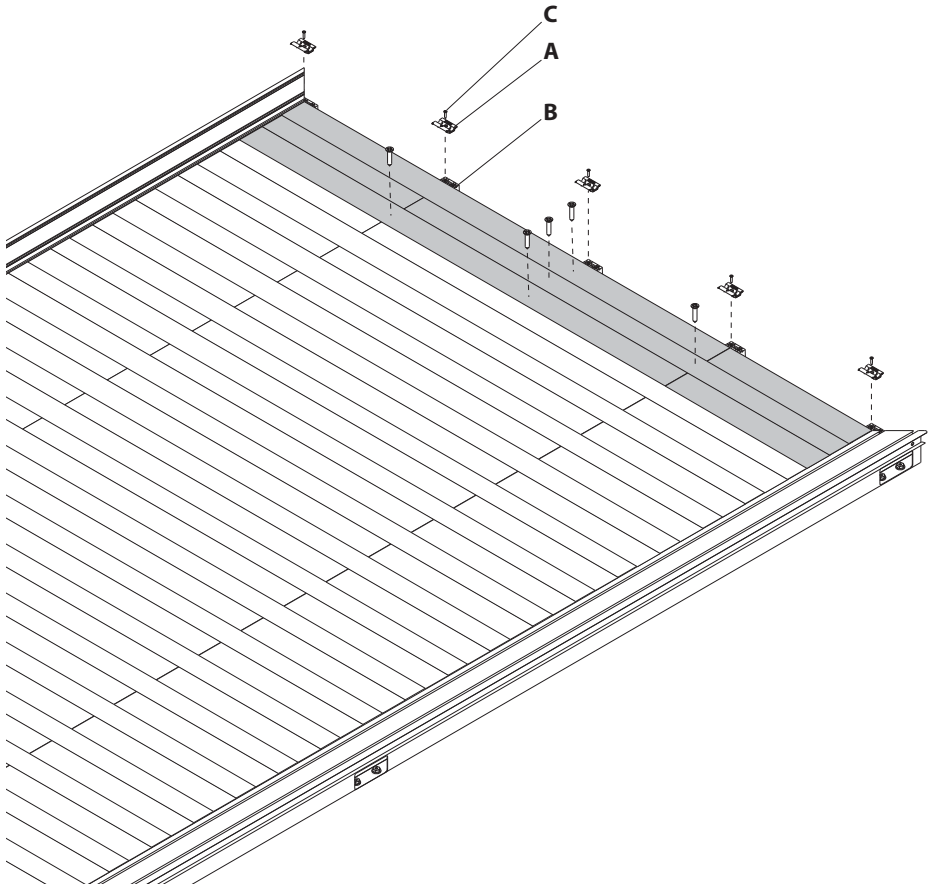


Fig. 41

The last three rows of slats must be accessible.

Fasten the last slat by fastening the remaining omega clips (**A**) to the covers (**B**) on the last row using the screws provided (**C**).

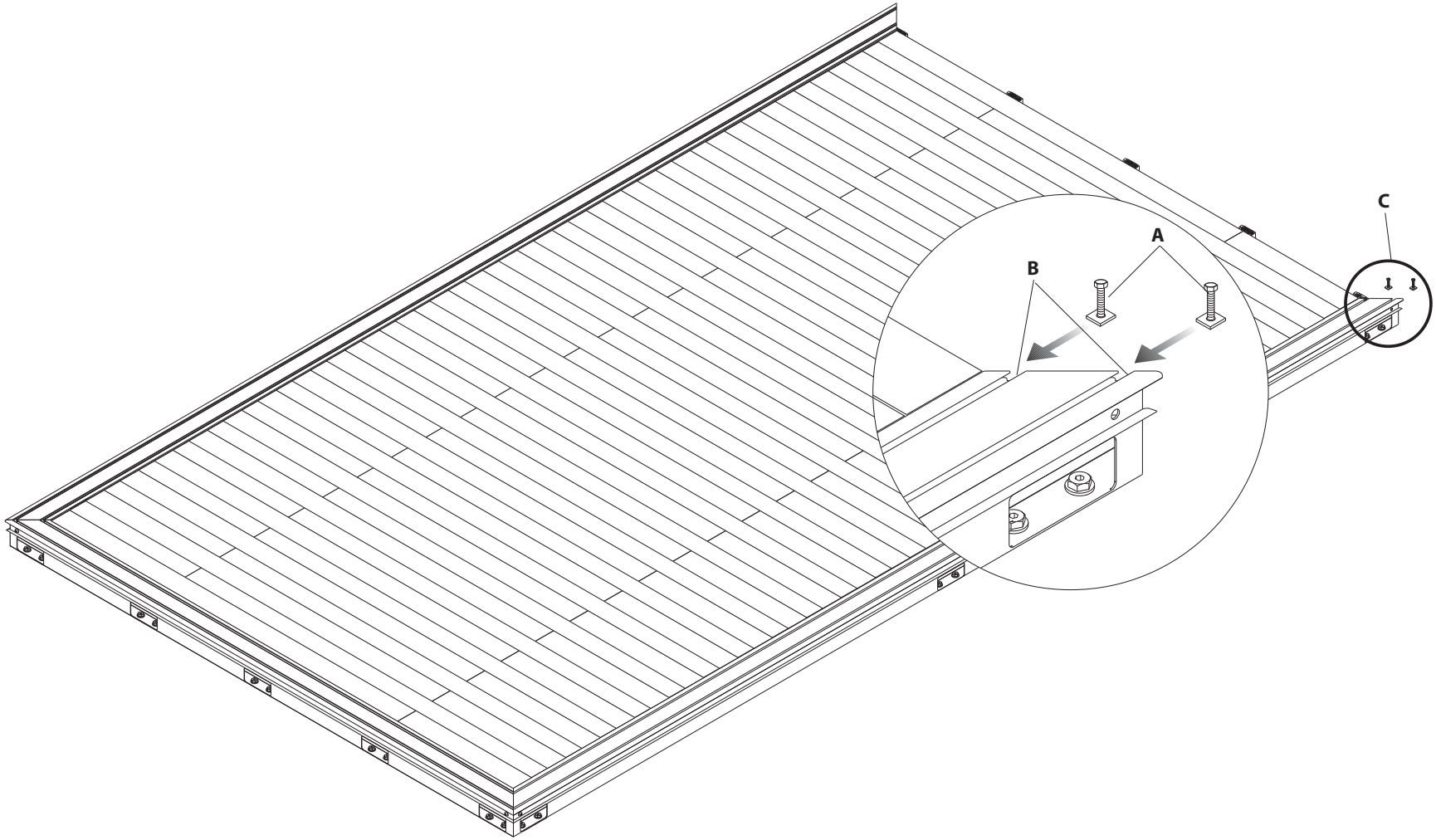


Fig. 42 - NUTS FOR FASTENING STRUCTURE FEET (where envisaged)

If a Corradi structure (Pergotenda) is to be installed on the deck, insert the square nuts (**A**) into the grooves on the frames (**B**), sliding them into the positions illustrated (**C**).
For the quantity of square nuts (**A**) to be used, see the subsequent images according to the type of structure and number of pillars installed.

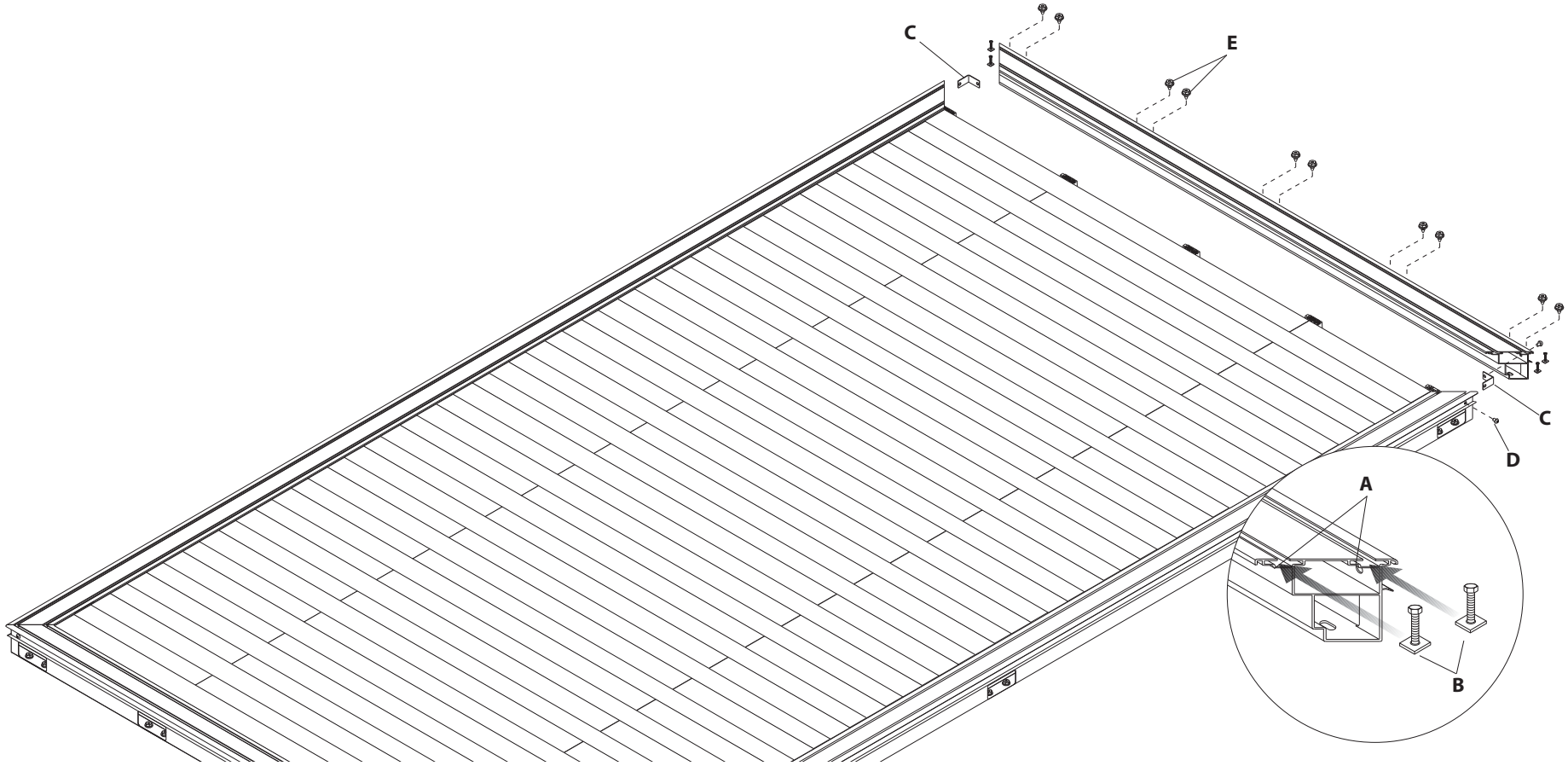


Fig. 43 - LAST FRAME

Insert in the grooves on the frame (**A**) two square nuts (**B**) on both sides (only if a Corradi structure is to be installed on the deck). Fit the frame using the corner brackets (**C**) and relative screws (**D**), and complete by screwing the frame to the feet of the deck using the M8 screws provided **E** (cod. Corradi 03711).

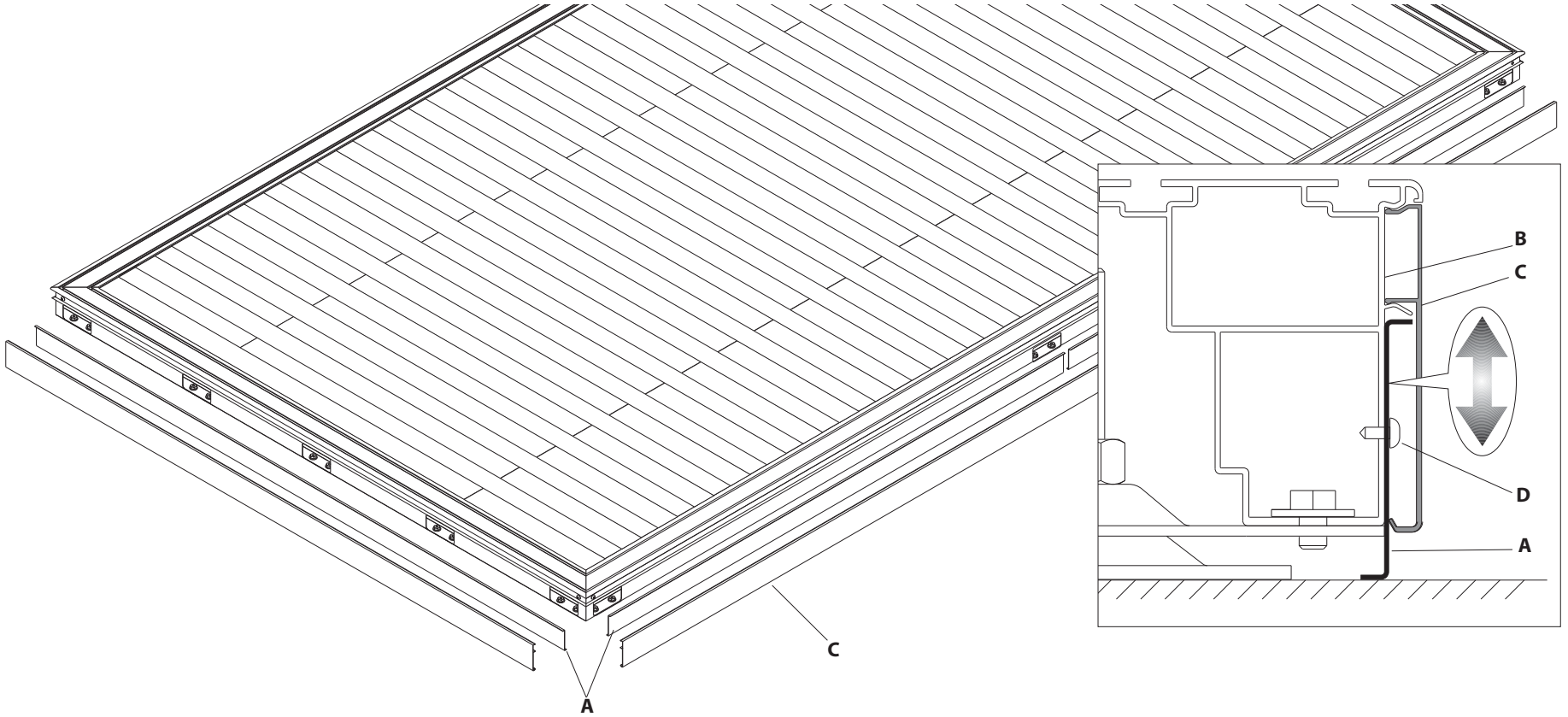


Fig. 44 - FRAME COVERS

Rest the black divider (**A**) onto the deck frame (**B**). Fit the counter-frame (**C**) into the tabs on the frame. Repeat on all sides of the deck.

The black divider (**A**) is free to slide, adapting itself to the height of the feet.

If necessary, the black divider (**A**) can be fastened with self-drilling screws (**D**).

*Note: the black divider (**A**) covers the bottom gap corresponding to a height adjustment of 5 cm.*
*If a wider gap is to be covered, the installer must replace the black divider (**A**) provided with another suitably sized one.*
This made to measure component is not supplied by Corradi.

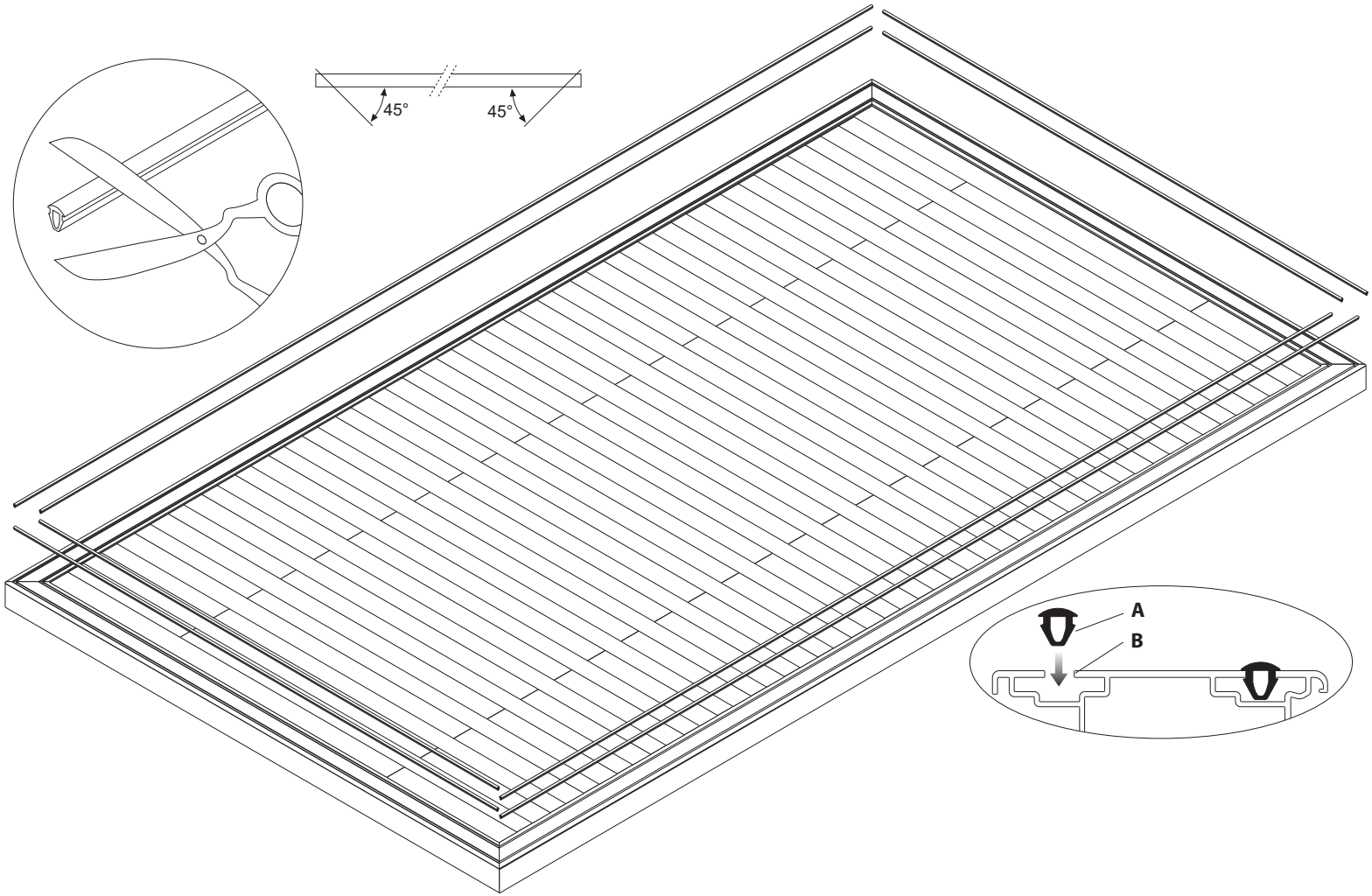


Fig. 45 - NON-SLIP SEAL

Cut the two ends of the seal (**A**) to size at an angle of 45°, then insert it into the upper guides (**B**) of the frame.

*N.B. if a structure with glass doors is to be installed on top of the deck, the seal (**A**) must not be fitted under the profiles of the glass doors.*

IRIDIUM

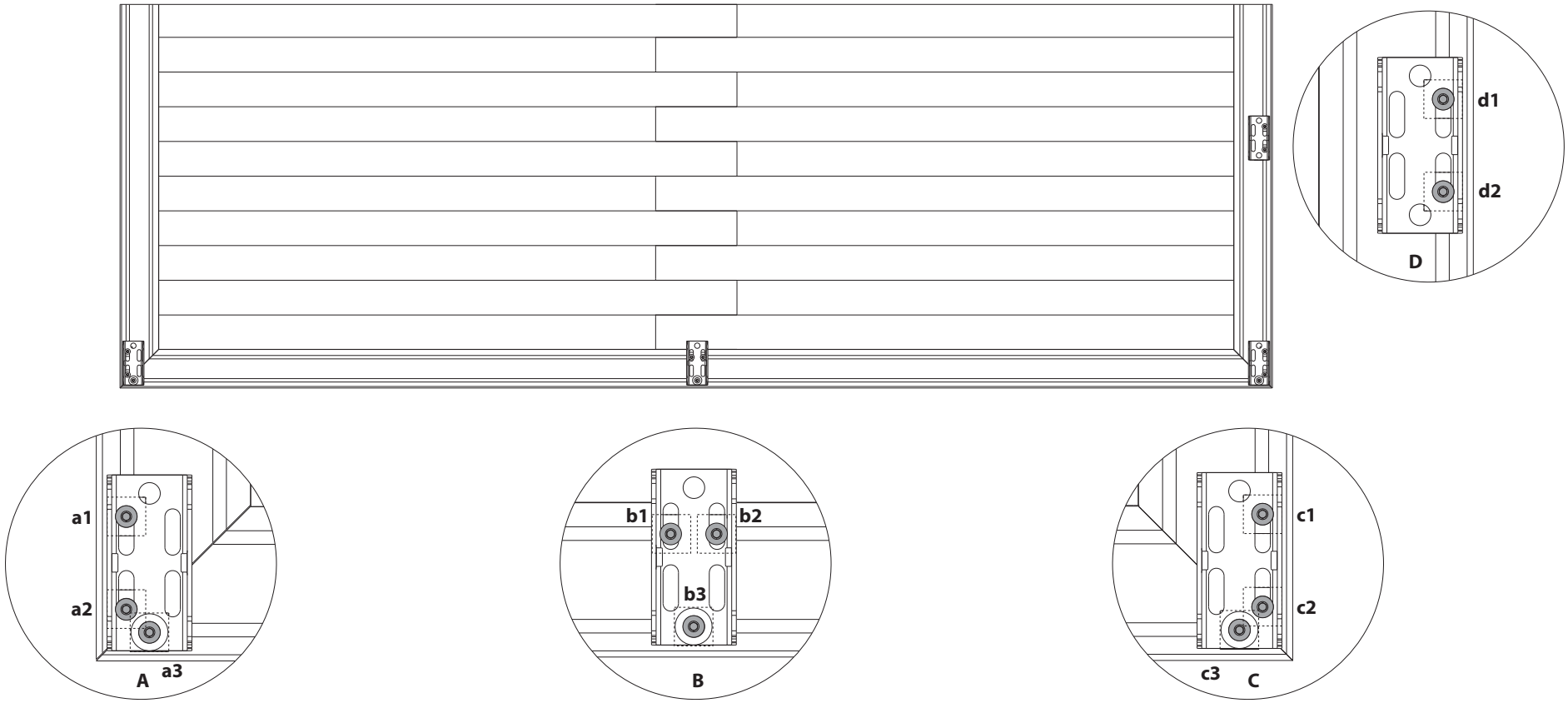


Fig. 46 - LAYOUT OF IRIDIUM BRACKETS (use button head screws cod. 02167)
N.B. THE POSITION OF THE SCREWS AND PLATES MUST BE COMPLIED WITH SCRUPULOUSLY.
A - left pillar: fastened with 3 screws **a1** - **a2** - **a3** (insert a washer under this one)
B - central pillar(s): fastened with 3 screws **b1** - **b2** - **b3** (insert a washer under this one)
C - right pillar: fastened with 3 screws **c1** - **c2** - **c3** (insert a washer under this one)
D - side pillar: fastened with 2 screws **d1** - **d2**

KUBO

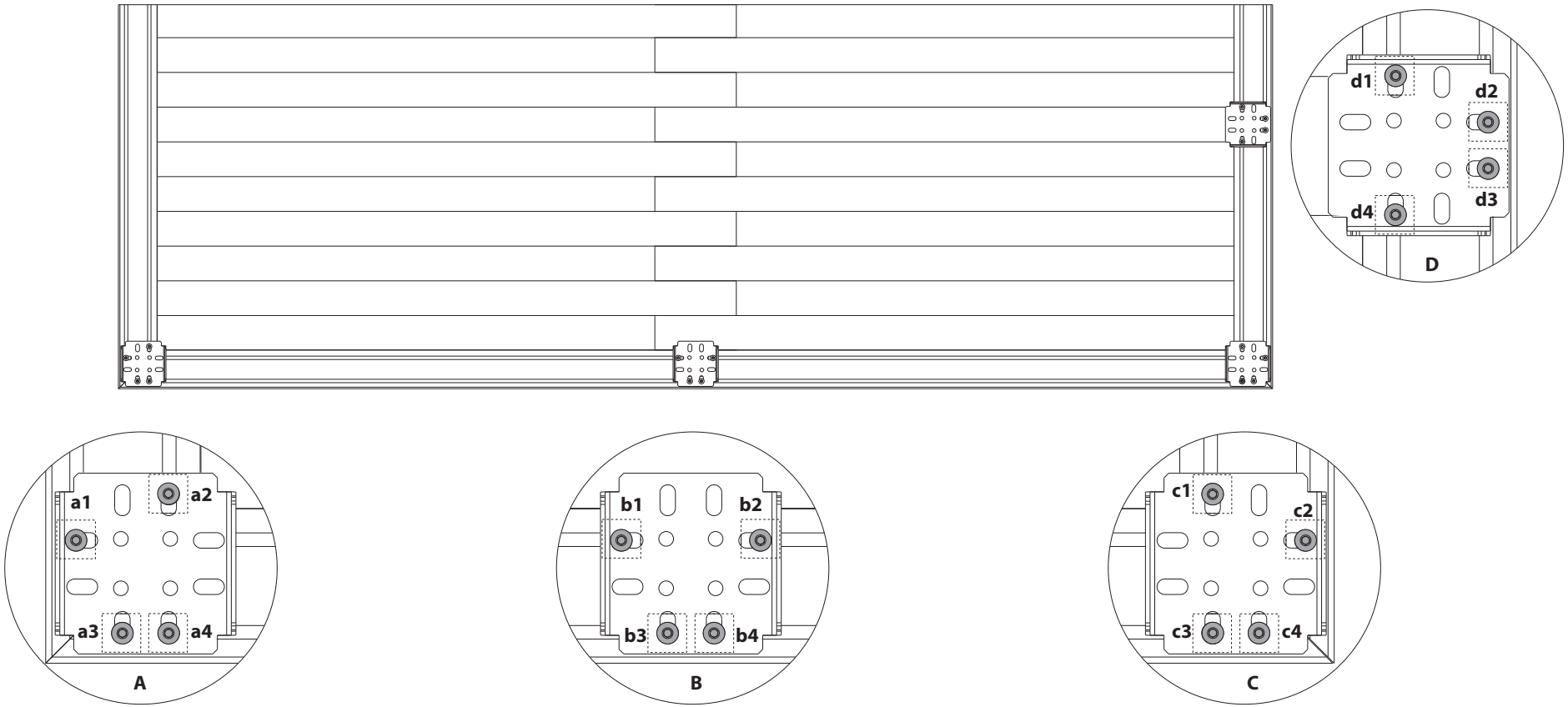


Fig. 47 - LAYOUT OF KUBO BRACKETS (use button head screws cod. 02167)

N.B. the position of the screws and plates must be complied with scrupulously.

A - left pillar: fastened with 4 screws **a1** - **a2** - **a3** - **a4**

B - central pillar(s): fastened with 4 screws **b1** - **b2** - **b3** - **b4**

C - right pillar: fastened with 4 screws **c1** - **c2** - **c3** - **c4**

D - side pillar: fastened with 4 screws **d1** - **d2** - **d3** - **d4**

MILLENIUM

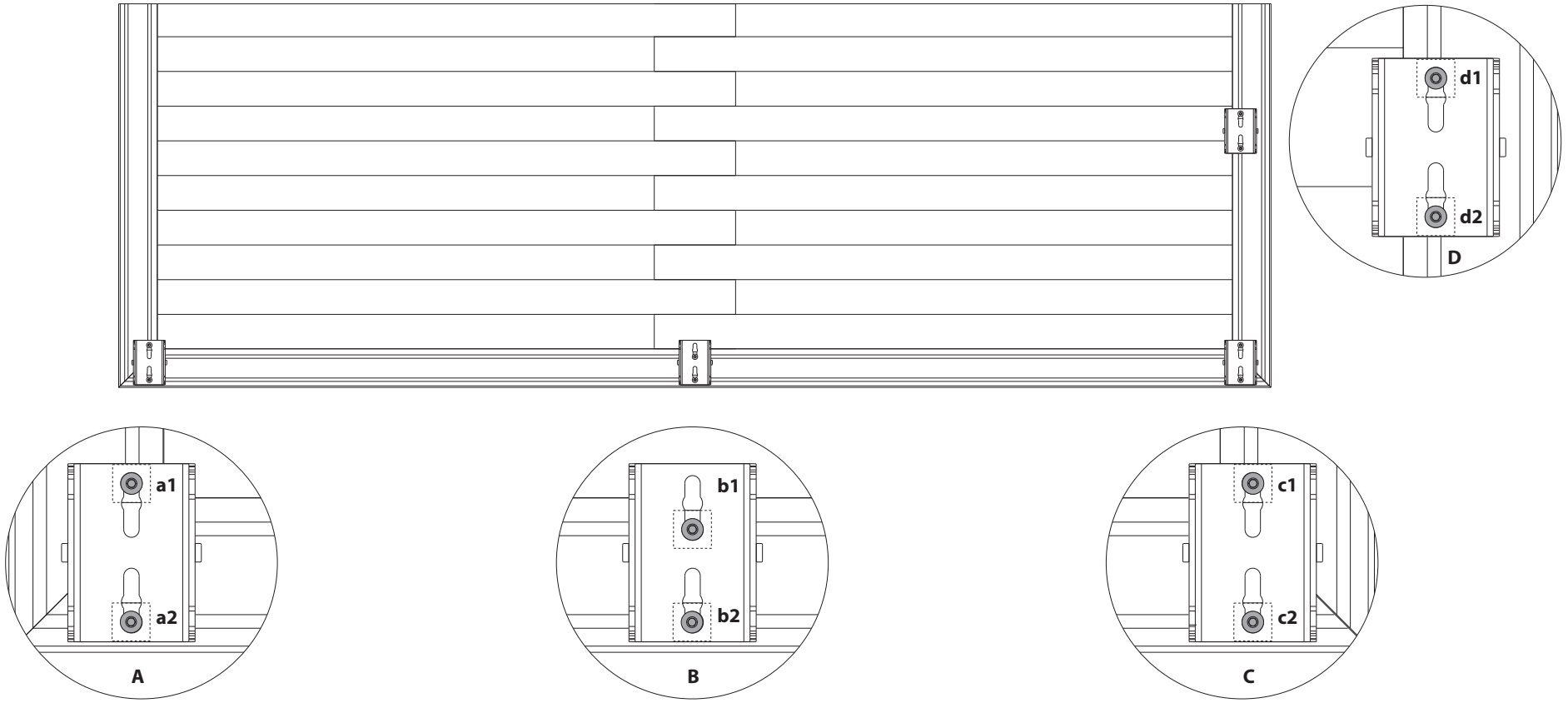


Fig. 48 - LAYOUT OF MILLENIUM BRACKETS (use button head screws cod. 02167)
N.B. the position of the screws and plates must be complied with scrupulously.
A - left pillar: fastened with 2 screws **a1** - **a2**
B - central pillar(s): fastened with 2 screws **b1 - b2**
C - right pillar: fastened with 2 screws **c1 - c2**
D - side pillar: fastened with 2 screws **d1 - d2**

PT 45

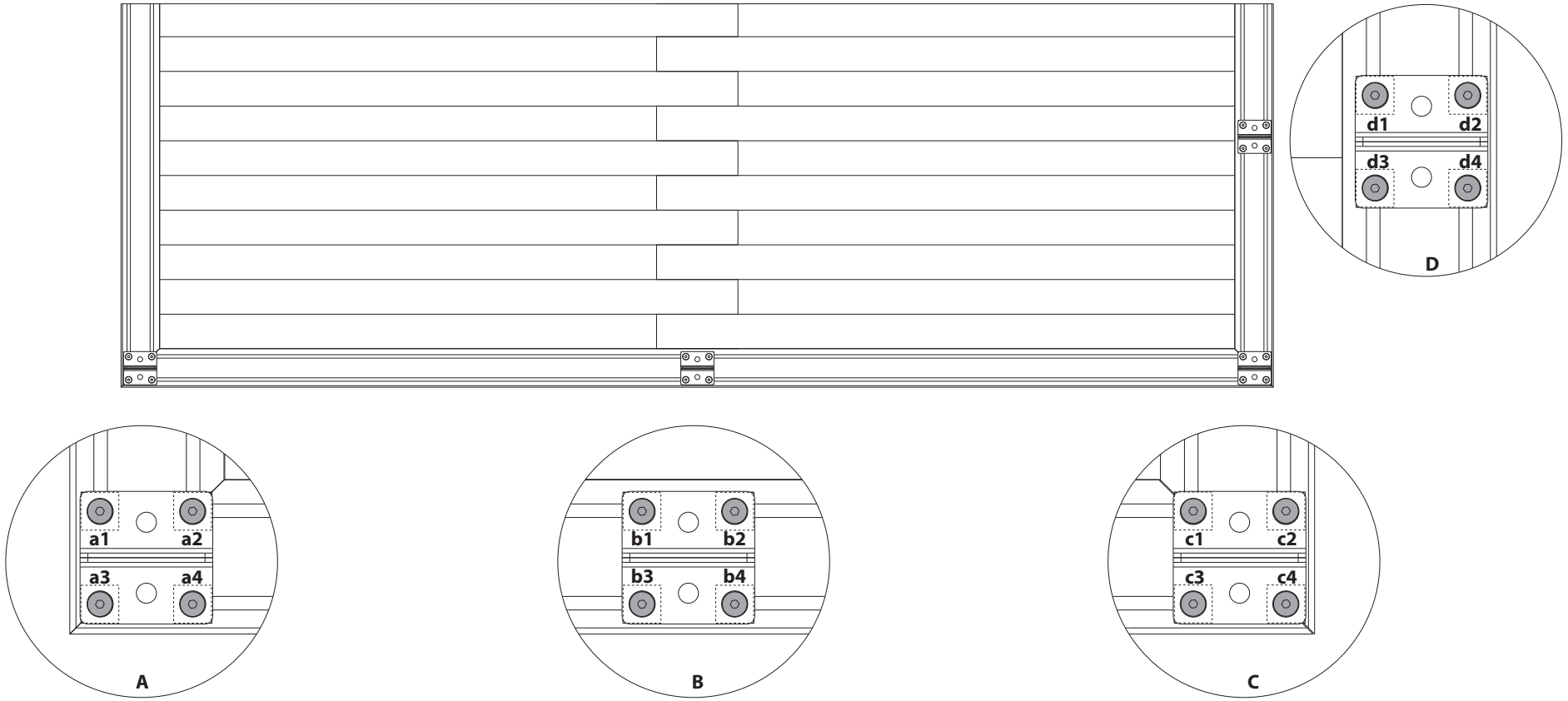


Fig. 49 - LAYOUT OF PT 45 BRACKETS (use countersunk screws cod. 03703)
N.B. the position of the screws and plates must be complied with scrupulously.
A - left pillar: fastened with 4 screws **a1** - **a2** - **a3** - **a4**
B - central pillar(s): fastened with 4 screws **b1** - **b2** - **b3** - **b4**
C - right pillar: fastened with 4 screws **c1** - **c2** - **c3** - **c4**
D - side pillar: fastened with 4 screws **d1** - **d2** - **d3** - **d4**

PT 60

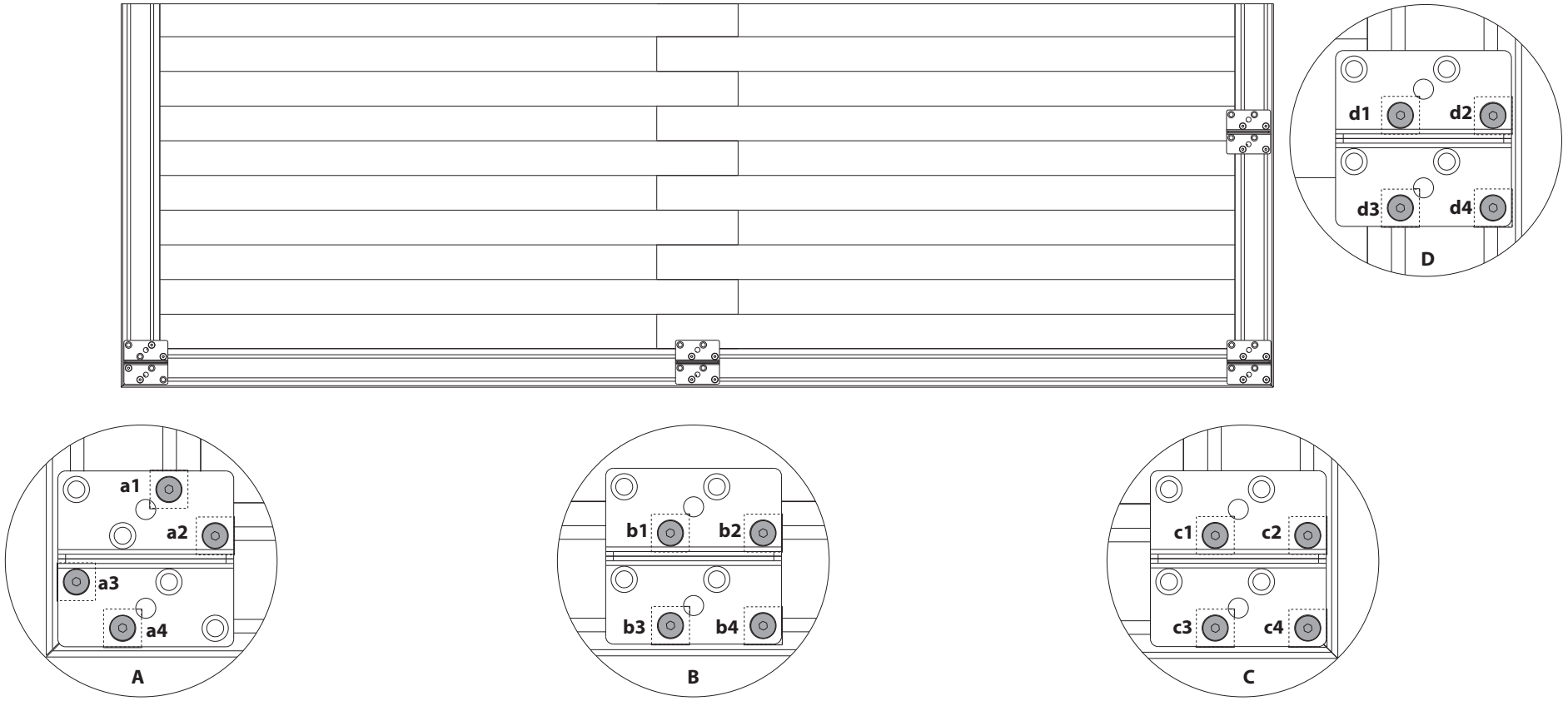


Fig. 50 - LAYOUT OF PT 60 BRACKETS (use countersunk screws cod. 03703)
N.B. the position of the screws and plates must be complied with scrupulously.
A - left pillar: fastened with 4 screws **a1** - **a2** - **a3** - **a4**
B - central pillar(s): fastened with 4 screws **b1** - **b2** - **b3** - **b4**
C - right pillar: fastened with 4 screws **c1** - **c2** - **c3** - **c4**
D - side pillar: fastened with 4 screws **d1** - **d2** - **d3** - **d4**

TWIN 4

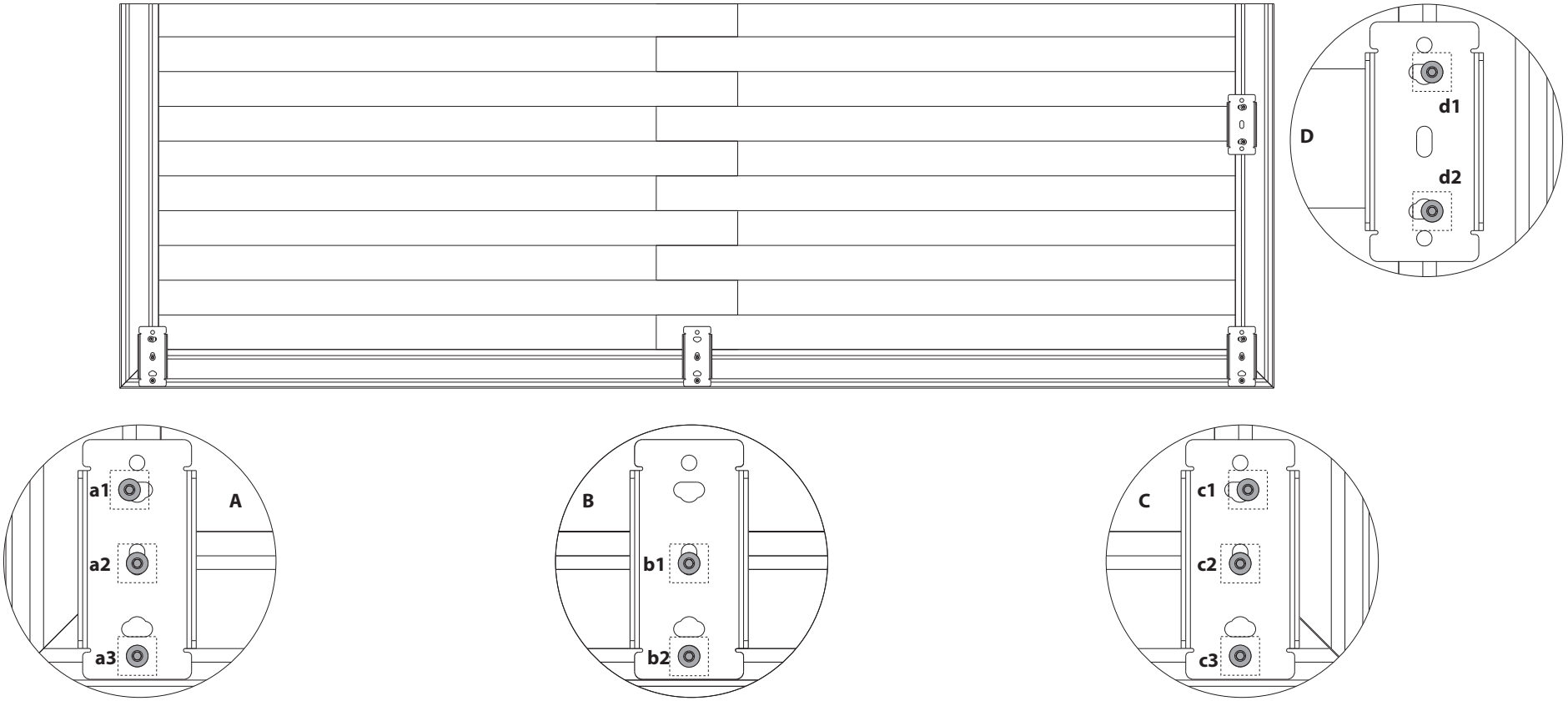


Fig. 51 - LAYOUT OF TWIN 4 BRACKETS (use button head screws cod. 02167)
N.B. the position of the screws and plates must be complied with scrupulously.
A - left pillar: fastened with 3 screws **a1** - **a2** - **a3**
B - central pillar(s): fastened with 2 screws **b1** - **b2**
C - right pillar: fastened with 3 screws **c1** - **c2** - **c3**
D - side pillar: fastened with 2 screws **d1** - **d2**

TWIN 7

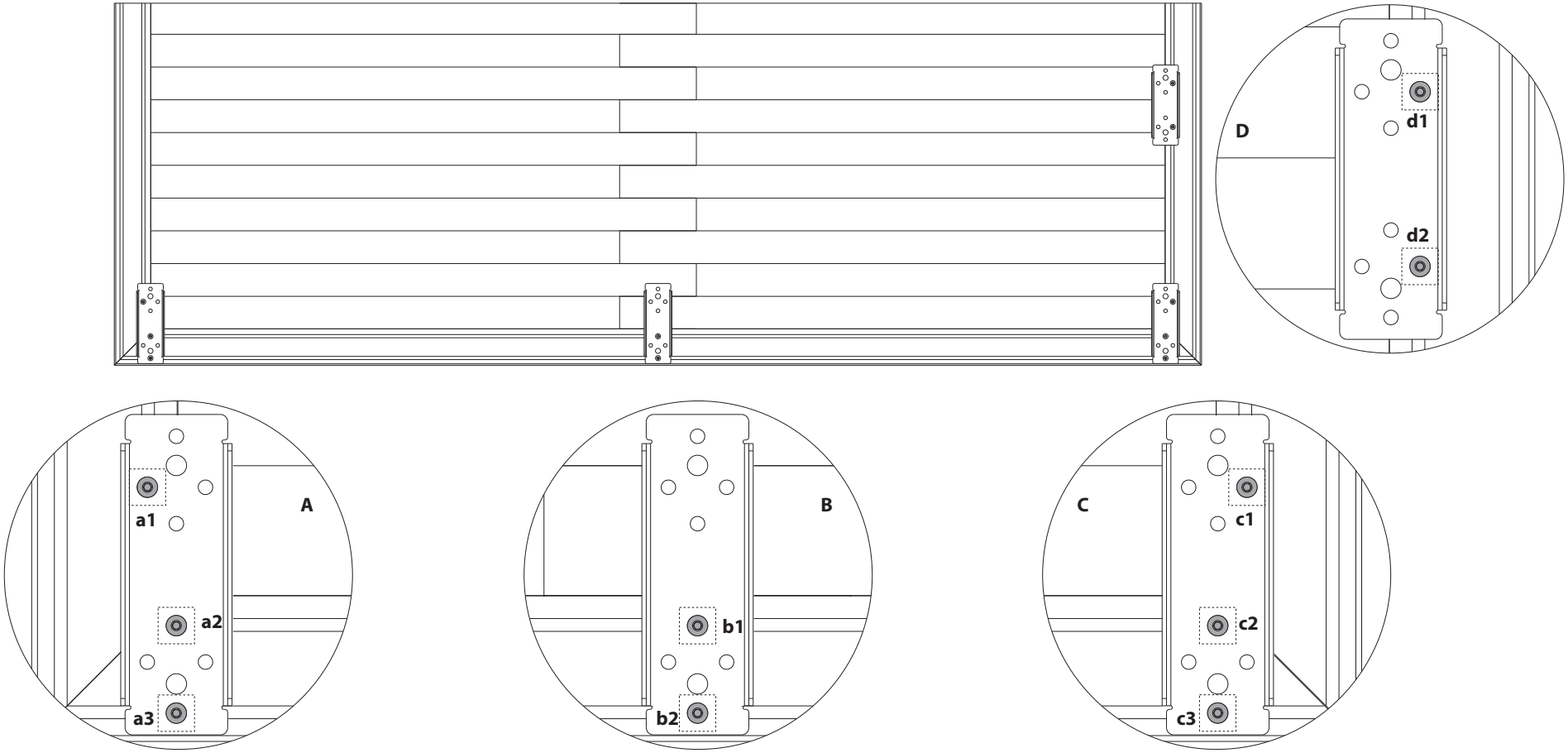


Fig. 52 - LAYOUT OF TWIN 7 BRACKETS (use button head screws cod. 02167)

N.B. the position of the screws and plates must be complied with scrupulously.

A - left pillar: fastened with 3 screws **a1** - **a2** - **a3**

B - central pillar(s): fastened with 2 screws **b1** - **b2**

C - right pillar: fastened with 3 screws **c1** - **c2** - **c3**

D - side pillar: fastened with 2 screws **d1** - **d2**

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